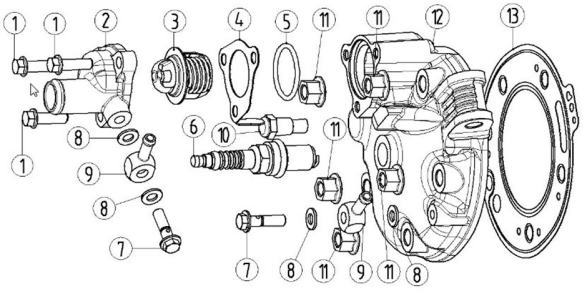
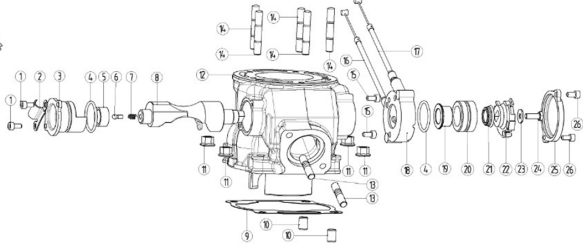
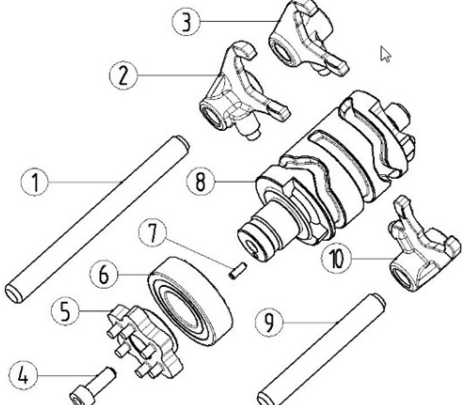
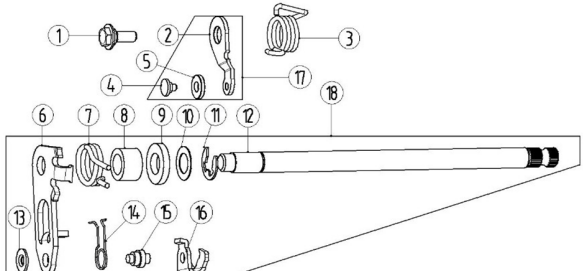


MT250 2-STROKE WATER COOLED LONCIN

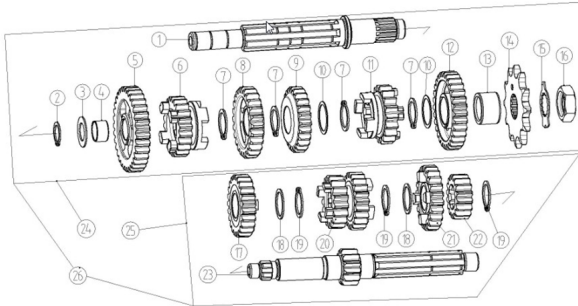
CYLINDER HEAD COVER PARTS		POS.	PART NO.	ERP CODE	ENGLISH NAME	QTY
	1	380140015-0006		Bolt	3	
	2	160130017			1	
	3	160140011-0001			1	
	4	161400001-0001		Gasket	1	
	5	380841075-0001		O-Ring	1	
	6	270960071-0001		Spark plug	1	
	7	160090008-0001		Bolt	2	
	8	380450391-0001			4	
	9	380780244-0001		Tube tie-in	2	
	10	424010006-0001			1	
	11	380370033-0001		Bolt	5	
	12	120080789		Cylinder Head	1	
	13	120150242		Cylinder Head Gasket	1	

CYLINDER PARTS		POS.	PART NO.	ERP CODE	ENGLISH NAME	QTY
	1	380190033-0001		Bolt	4	
	2	191230047-0001			1	
	3	141900001-0002			1	
	4	380841084-0001		O-Ring	2	
	5	380823333-0001		Sleeve	1	
	6	141920001-0001			1	
	7	381150640-0001		Spring	1	
	8	141850001-0001			1	
	9	120050108-0001		Cylinder Gasket	1	
	10	380600001-0001		Pin	2	
	11	380370033-0001		Bolt	4	
	12	120020321		Cylinder	1	
	13	380180021-0002		double-Bolt	2	
	14	380180199-0001		double-Bolt	5	
	15	380190033-0001		Bolt	1	
	16	141910002-0001			1	
	17	141910001-0001			1	
	18	141880001-0001			1	
	19	380823334-0001		Sleeve	1	
	20	380823335-0001		Sleeve	1	
	21	380650699-0001		Oil Seal	1	
	22	141860001-0001		20	1	
	23	380450097-0001		Washer	1	
	24	380070013-0005		Bolt	1	
	25	141870001-0003		23	1	
	26	380190033-0001		Bolt	2	

VARIABLE UNIT		POS.	PART NO.	ERP CODE	ENGLISH NAME	QTY
	1	192130043		Fork Shaft II	1	
	2	192120091		Fork II	1	
	3	192120089		Fork III	1	
	4	380190005		Bolt	1	
	5	192100029		Holder,Change Drum	1	
	6	380630530		Ball Bearing	1	
	7	380600063		Pin	1	
	8	192080082		Shaft Drum	1	
	9	192130042		Fork Shaft I	1	
	10	192120090		Fork I	1	

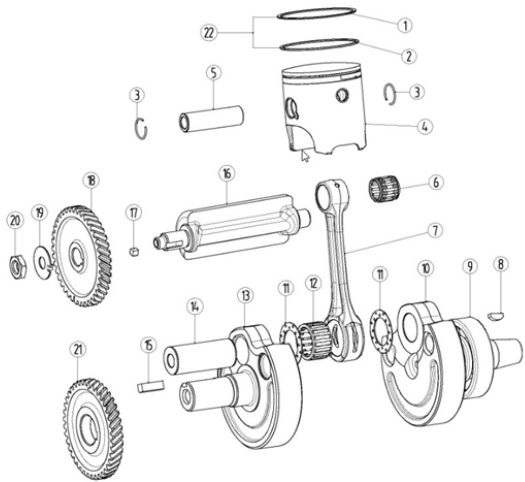
GEAR SHIFTING		POS.	PART NO.	ERP CODE	ENGLISH NAME	QTY
	1	380070448		Bolt	1	
	2	192200023		Stopper	1	
	3	381160250		Spring	1	
	4	192220020			1	
	5	192210022			1	
	6	192420015		Gear Change Plate	1	
	7	381160255		Spring	1	
	8	380823343		Sleeve	1	
	9	380823342		Sleeve	1	
	10	380540169		Thrust	1	
	11	380570002		Circlip	1	
	12	192340076		Gear Shift	1	
	13	380540168		Thrust	1	
	14	381160254		Spring	1	
	15	380610355			1	
	16	192370016		Gear Change Plate	1	
	17	192190031		Stopper	1	
	18	192330052			1	

TRANSMISSION SHAFT COMP



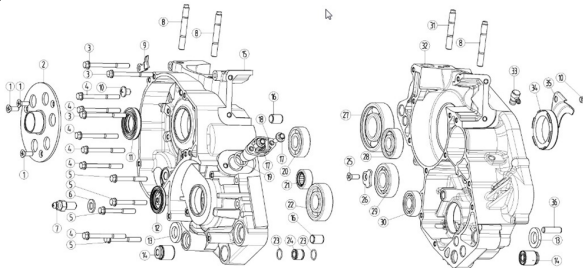
POS.	PART NO.	ERP CODE	ENGLISH NAME	QTY
1	191400135		Countershaft	1
2	380550202		Washer	1
3	380450267		Thrust	1
4	380823345		Sleeve	1
5	191420057		1th Gear,Countershaft	1
6	191520032		5th Gear,Countershaft	1
7	380550201		Washer	4
8	191460053		3th Gear,Countershaft	1
9	191480048		4th Gear,Countershaft	1
10	380540111		Thrust	2
11	191520005		6th Gear,Countershaft	1
12	191440052		2th Gear,Countershaft	1
13	380823344-0001		Sleeve	1
14	191600093-0001		Driving Sprocket	1
15	380490035-0001			1
16	380340221-0001		Nut	1
17	191330031		5th Gear, Main shaft	1
18	380540078		Thrust	2
19	380550009		Washer	3
20	191290047		3th Gear, Main shaft	1
21	191340005		6th Gear, Main shaft	1
22	191280050		2th Gear, Main shaft	1
23	191260090		Main shaft	1
24	191390220			1
25	191250137			1
26	500290381-0001			1

CRANKSHAFT COMP



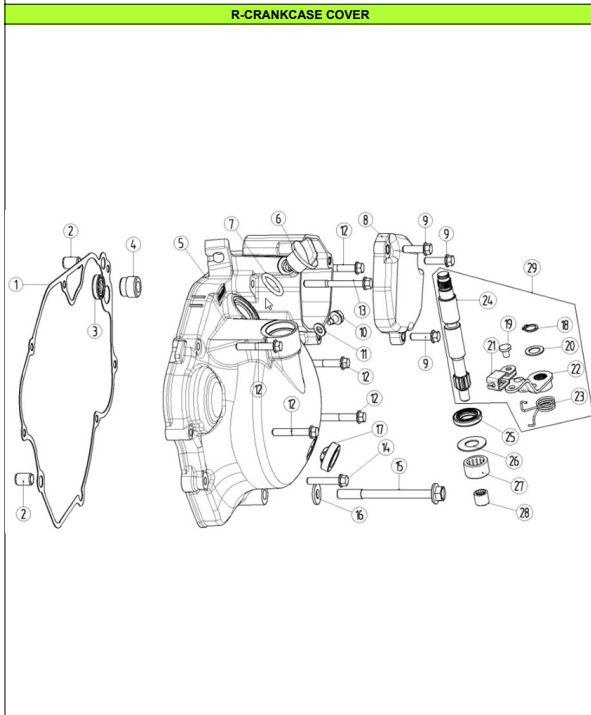
POS.	PART NO.	ERP CODE	ENGLISH NAME	QTY
1	130080131		Piston Ring 1	1
2	130030127		Piston Ring 2	1
3	380560127-0001		Circlip Piston Pin	1
4	130030284-0001		Piston	2
5	130060079-0001		Piston Pin	1
6	380630525-0001		Ball Bearing	1
7	130150134		Rod Connecting	1
8	380620135		Key	1
9	380630142-0001		Ball Bearing	1
10	130210124		L Crankshaft	1
11	380451121		Washer	2
12	380630524		Ball Bearing	1
13	130260153		R Crangshaft	1
14	130350043		Pin Crank	1
15	380620134		Key	1
16	130450050		Shaft Balancer	1
17	380620136		Key	1
18	130480022-0001		Gear Balancer Shaft	1
19	380451134-0001		Washer	1
20	380340220			1
21	130460026		Driven Gear Balancer Shaft	1
22	130070248-0001			1
23	130140251-0001			1
24	130430035-0001			1

CRANKCASE COMP

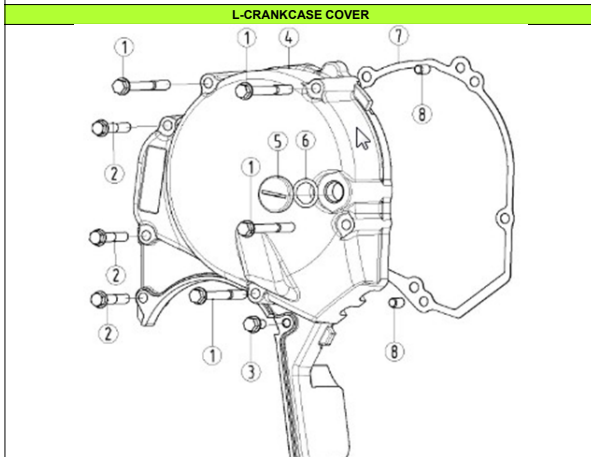


POS.	PART NO.	ERP CODE	ENGLISH NAME	QTY
1	380220010-0001		Bolt	3
2	130640002-0006			1
3	380140057-0005		Bolt	3
4	380140032-0006		Bolt	6
5	380140020-0003		Bolt	4
6	380450355-0001		Washer	1
7	270750013-0001			1
8	380180200-0001		double-Bolt	3
9	160920005-0001			1
10	380200204-0001		Bolt	2
11	380650701-0001		Oil Seal	1
12	380650735		Oil Seal	1
13	380823348-0001		Sleeve	2
14	380823353-0001		Sleeve	2
15	110030440		L Crangcase	1
16	380600032-0001		Pin	2
17	380140002-0006		Bolt	2
18	281920029-0001			1
19	380840013-0001		O-Ring	1
20	380630367-0001		Ball Bearing	1
21	380630539-0001		Ball Bearing	1
22	380630022-0004		Ball Bearing	1
23	380841087		O-Ring	2
24	380823354-0001		Sleeve	1
25	380220010-0001		Bolt	1
26	191380012-0001			1
27	380630142-0001		Ball Bearing	1
28	380630367-0001		Ball Bearing	1
29	380630532-0001		Ball Bearing	1
30	380630377		Ball Bearing	1
31	380180201-0001		double-Bolt	1

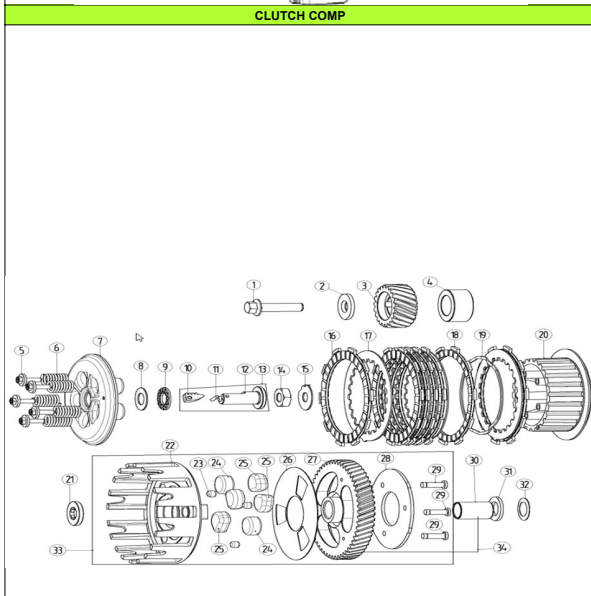
32	110080321		R Crankcase	1
33	380780245-0001		Tube tie-in	1
34	380650702-0001		Oil Seal	1
35	130320007-0001		Baffle, Oil Seal	1
36	380870891-0001			1



POS.	PART NO.	ERP CODE	ENGLISH NAME	QTY
1	110620074-0001		Gasket	1
2	380600001-0001		Pin	2
3	380650704-0001		Oil Seal	1
4	380823350-0001		Sleeve	4
5	110600746		R-Crankcase Cover	1
6	110700008-0003		Plug Oil Filler	1
7	380840006		O-Ring	1
8	150040052		Cover, Oil Pump	1
9	380140015-0006		Bolt	3
10	194860002-0001		Bolt	1
11	380450391-0001		Washer	1
12	380140030-0005		Bolt	5
13	380140020-0003		Bolt	1
14	380140019-0002		Bolt	1
15	380140154-0002		Bolt	1
16	380450307-0001		Washer	1
17	110630001-0001		Sight Glass, Oil	1
18	380550061-0001		Washer	1
19	380580145-0001			2
20	380450252-0001		Washer	1
21	193910033-0001			2
22	190830038-0001			1
23	381160259-0001		Spring	1
24	190820044		Clutch Lever	1
25	380650735-0001		Oil Seal	1
26	380450260-0001		Washer	1
27	380630157-0001		Ball Bearing	1
28	380630254-0001		Ball Bearing	1
29	190810084-0001		Clutch Lever	1

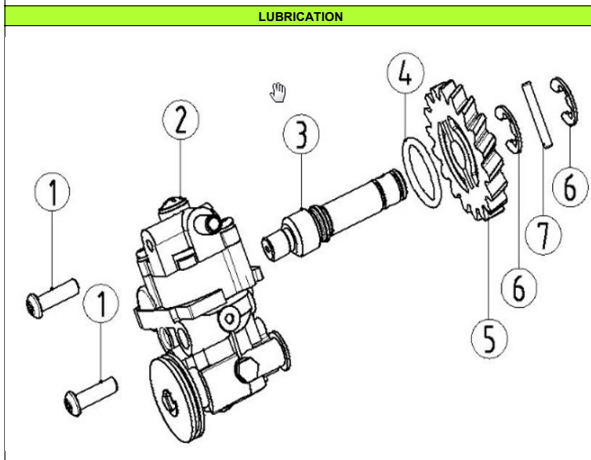


POS.	PART NO.	ERP CODE	ENGLISH NAME	QTY
1	380140032-0005		Bolt	4
2	380140030-0005		Bolt	3
3	380140026-0006		Bolt	1
4	110400355		L-Crankcase Cover	1
5	110440016-0001		Screw Cover	1
6	380840026-0001		O-Ring	1
7	110420042-0001		Gasket	1
8	380600206-0001		Pin	2

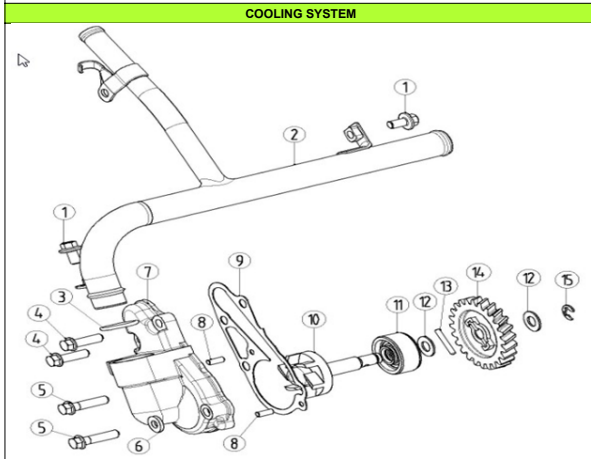


POS.	PART NO.	ERP CODE	ENGLISH NAME	QTY
1	380140679-0001		Bolt	1
2	380451132-0001		Washer	1
3	190030066-0001		Gear Primary Clvive	1
4	380823328-0001		Sleeve	1
5	380710034		Washer	5
6	190550070		Spring	5
7	190470072		Clamp Plate	1
8	380451119-0001		Washer	1
9	380630166-0001		Ball Bearing	1
10	261240004			1
11	380600236		Pin	1
12	321210005			1
13	324050003			1
14	380340215-0001			1
15	380490032-0001			1
16	190430053-0001		Friction Plate, Drive	6
17	190460048-0001		Friction Plate, Driven	6
18	190430054-0001		Friction Plate, Drive	1
19	380510027-0001		Washer	1
20	190400051-0001		Center Piece	1
21	380500058-0001			1
22	190340049		Cover Assy Clutch	1
23	190380033			3
24	190380031			
25	190380032			
26	190770005			
27	190360057			1
28	190390027			1
29	380580144			3

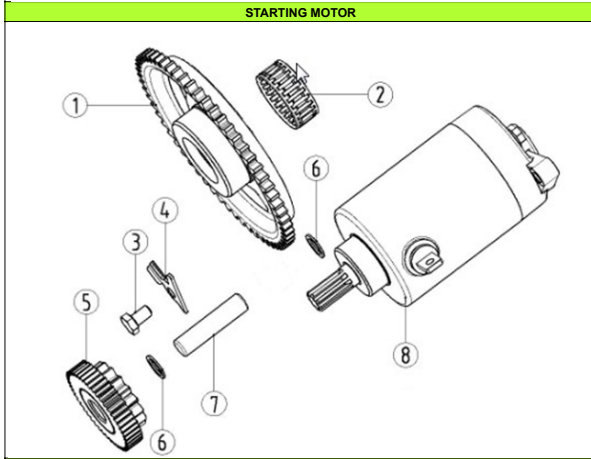
30	380823327		Sleeve	1
31	380451120-0001		Washer	1
32	380480038-0001		Washer	1
33	190330082-0001		Cover Assy Clutch	1
34	190350016-0001			1
	500280311-0001			



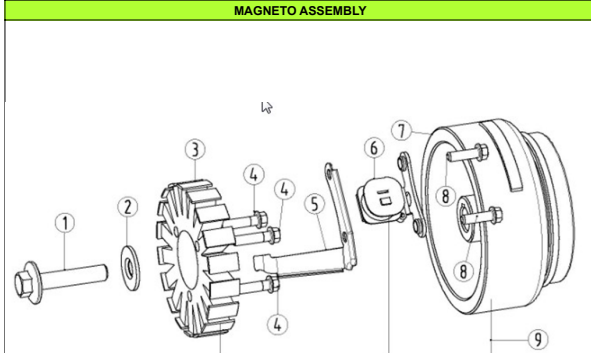
POS.	PART NO.	ERP CODE	ENGLISH NAME	QTY
1	380200035		Bolt	2
2	150010107			1
3	150080059		Shaft Oil Pump	1
4	380840241-0001		O-Ring	1
5	150070056-0001		Gear, Oil Pump	1
6	380570011		Circlip	2
7	380600238-0001		Pin	1



POS.	PART NO.	ERP CODE	ENGLISH NAME	QTY
1	380140011-0001		Bolt	2
2	380760337-0001		water pipe	1
3	380841676		O-Ring	1
4	380140015-0006		Bolt	2
5	380140016-0005		Bolt	2
6	380450021-0001		Washer	1
7	160470056		Cover, water pump	1
8	380600237-0001		Pin	2
9	161370002-0001		Gasket	1
10	160490010-0001		Impeller	1
11	380650698-0001		Oil Seal	1
12	380451123-0001		Washer	2
13	380600238-0001		Pin	1
14	160480011-0001			1
15	380570001-0001		Circlip	1



POS.	PART NO.	ERP CODE	ENGLISH NAME	QTY
1	193240046-0001		Gear Starting Clutch	1
2	380630544-0001		Ball Bearing	1
3	380070141-0001		Bolt	1
4	193290009-0001			1
5	193190048-0001		Dual-gear set	1
6	380540052-0001		Thrust	2
7	193220002-0001			1
8	270350096-0002		Motor, starting	1



POS.	PART NO.	ERP CODE	ENGLISH NAME	QTY
1	380140680-0001		Bolt	1
2	380451133-0001		Washer	1
3	270100210-0001		Rotor set, magneto	1
4	380140016-0005		Bolt	3
5	270140015-0001			1
6	110480044-0001		Clamp	1
7	270100210		Rotor set, magneto	1
8	380140015-0006		Bolt	2
9	270010312-0001			1

