

OWNER'S MANUAL

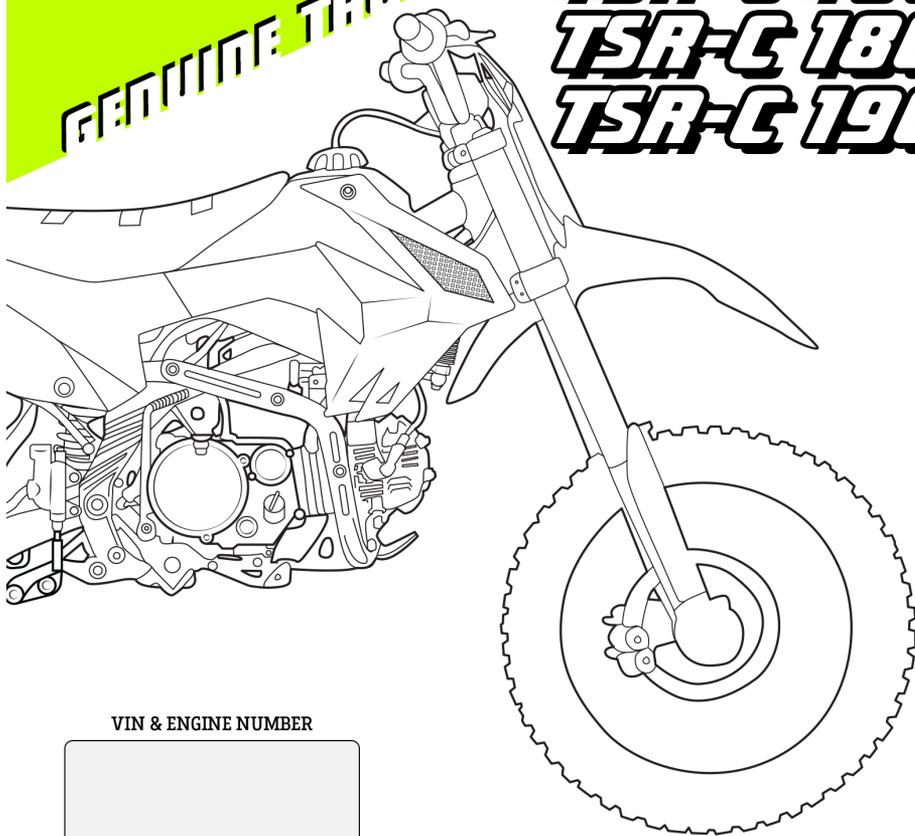


PACKS THE BIGGEST PUNCH

Read and understand this entire manual before riding. Thumpstar Motorbikes strongly recommend having this machine assembled by a skilled mechanic. Assembly should include, but is not limited to checking over the entire bike including the engine.

GENUINE THUMPSTAR

TSR-C 160
TSR-C 180
TSR-C 190



VIN & ENGINE NUMBER

NOTE:

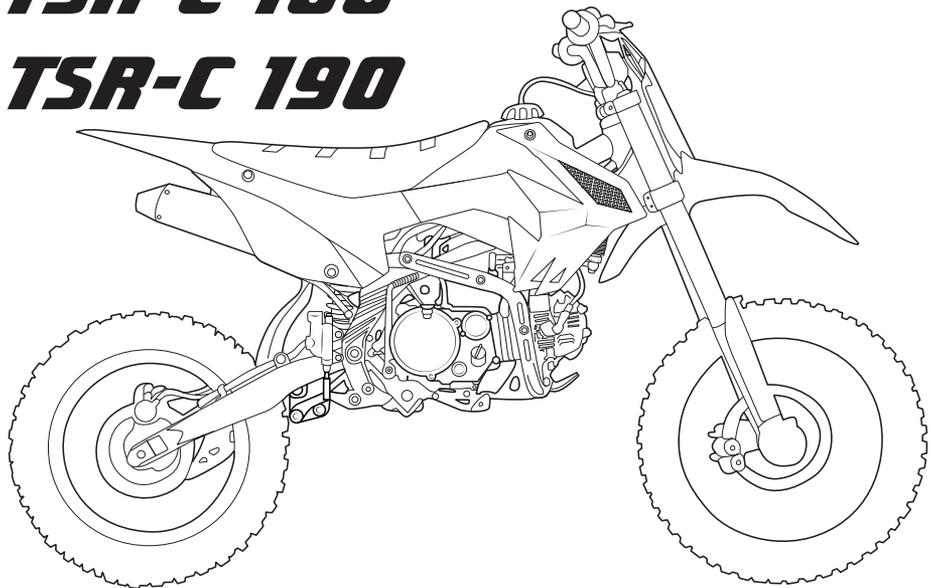
Manual illustrations are for demonstration purposes only. Illustrations may not reflect exact appearance of actual product. Specifications subjected to change without notice.

Owner's Manual

TSR-C 160

TSR-C 180

TSR-C 190



FOR OFF-ROAD USE ONLY

This vehicle is designed and manufactured for off-road use only.

This manual should be considered a permanent part of the motorcycle and should remain with the motorcycle when it is resold.

Thumpstar reserves the right to make changes at any time without notice and without incurring any obligation.

This publication includes the latest production information available before printing.

No part of this publication may be reproduced without written permission.

This vehicle pictured in this owner's manual may not match your actual vehicle.

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Quick Reference

Oil	10/40 950mls
Spark Plug	Torch A7TC NGK C7HSA
Tire Pressure	20 PSI Front / 20 PSI Rear
Tire Size	70/100-17 80/100-14
Valve Clearance	.003" intake / .005" exhaust
Chain	428 x 114 Link
Air Filter	125cc 38mm / 140cc 42mm
Handle Bar	1 inch x 770mm wide
Wheel Bearings	15mm 6202
Swingarm Bearings	12mm 6201
Engine Mount	Universal CRF50
Plastics	2018 TSmid Stealth
Brake Pad Front	Part number# 3544 / 4.450.0090
Brake Pad Rear	Part number# 3543 / 4.450.0110
Clutch Cable	Any Gear Start 900+135mm
Throttle Cable	780+122mm

JETTING VOUCHER

For Keihin PE28

VOUCHER CODE

THUMP0363





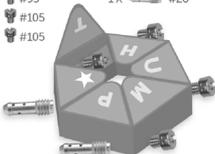
MAIN JET #100



PILOT JET #175

JET SPARE PARTS KIT

MAIN JET	PILOT JET
1X #92	1X #15
1X #95	1X #20
1X #105	
1X #105	



If you live in a high altitude area...

GET YOU FREE JETTING KIT

at a genuine thumpstar website

Congratulations in your decision to purchase a Genuine Thumpstar Dirt bike. The following manual has been prepared to familiarise you with your vehicle, and the procedures involved with operating and maintaining the vehicle.

This manual also outlines general safety recommendations. We strongly advise that you take safety in mind at all times when maintaining and operating you dirt bike.

Thumpstar condone safe riding and do not take any responsibility for any damages caused to any persons or property due to inappropriate riding and safety precautions Thumpstar Strongly recommends reading this manual thoroughly BEFORE attempting any assembly or operation of the bike. Thumpstar Strongly recommends the use of the correct safety gear and safety procedures.

Warning: Thumpstar only recommend riding privately, before riding anywhere other than on private land Thumpstar advise contacting your local road authority for further information, laws and restrictions.

Please note: Thumpstar produce a range of dirt bikes, some photographs and diagrams specific to component parts may differ slightly from the model you have purchased/received. If in doubt at any point, please contact a qualified mechanic or contact us for support.

Whenever you ride, tread lightly. By staying on established trails and riding only in approved areas, you help protect the environment and keep off-road riding areas open for the future.

Please report any change of address or ownership to your dealer so we will be able to contact you concerning important product information.

HAPPY RIDING!

A Few Words About Safety

Your safety, and the safety of others, is very important. And operating this motorcycle safely is an important responsibility.



DANGER!

You **WILL** be **KILLED** or **SERIOUSLY HURT** if you don't follow instructions.



WARNING!

You **CAN** be **KILLED** or **SERIOUSLY HURT** if you don't follow instructions.



CAUTION!

You **CAN** be **HURT** if you don't follow instructions.



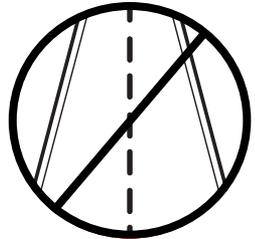
WARNING



Always use an approved helmet & protective gear



Never carry passengers



Never use public roads



Never use with drugs or alcohol

This section presents some of the most important information and recommendations to help you ride your motorcycle safely. Please take a few moments to read these pages. This section also includes a special message for parents and location information for the safety labels on your motorcycle.

Thumpstar Motorbikes strongly recommend that anyone considering operating any of our products follow these instructions to avoid serious injury and/or death:

Read this manual carefully and follow the operating procedures described.

Never operate a bike without proper training or instruction. Beginners should receive training from a certified instructor.

Follow the age recommendation of the specific Thumpstar model.

Children under the age of 16 should be supervised by an adult at all times. (Safety is the sole responsibility of parental guardians)

Never operate a bike without wearing an approved motorcycle helmet that fits correctly.

Thumpstar strongly recommends the use of eye protection (goggles and/or face shield), gloves, boots, long-sleeved shirt or jacket, and long pants.

Never consume alcohol or drugs before or while operating any bike.

Never operate at speeds too fast for your skills or the conditions. Always go at a speed that is appropriate for the terrain, visibility and your experience.

Never attempt any kind of stunts/jumps.

Always inspect your bike before each use to make sure it is in safe operating condition.

Always keep both hands on the handlebars and both feet on the footboards of the dirt bike during operation.

Always be alert to changing conditions of terrain, weather and visibility when operating the bike.

Never operate on excessively rough, slippery or loose terrain.

Always follow proper procedures for turning as described in this manual.

Never operate the bike on hills.

Always follow proper procedures for climbing slopes as described in this manual. Check the terrain carefully before you start up any slope. Never go over the top of a slope at a high speed.

Always follow proper procedures for going down slopes and for braking on slopes as described in this manual. Check the terrain carefully before you start down any slope. Never go down a slope at high speed. Go straight down the slope where possible.

Never attempt to turn the bike around on any slope until you have mastered the turning technique described in this manual on level ground. Avoid crossing the side of a steep slope if possible.

Never attempt to operate over large obstacles, such as large rocks or fallen trees. Always follow proper procedures when operating over obstacles as described in this manual.

Never operate a bike in fast flowing water deeper than that recommended in this manual.

Wet brakes may have reduced operating ability. Test your brakes after contact with water. If necessary, apply them several times to let friction dry out the linings.

Always use the correct size and type of tires specified in this manual.

Always maintain proper tire pressure as described in this manual.

Never modify any bike through improper installation or use of accessories.

Never exceed the stated load capacity for any Thumpstar Motorbikes product.

Ensure the safe handling of ANY petrochemicals required for the maintenance of your Thumpstar product.

Thumpstar Motorbikes will not be held responsible for violations of local road laws, Thumpstar range of bikes are designed solely for private, off road usage unless otherwise stated.

EXHAUST SYSTEM

Thumpstar Motorbikes advise that the exhaust on the machine can become very hot during and following operation. To prevent burns, avoid touching the exhaust system. Park the machine in a place where Pedestrians or children are not likely to come in contact.

FUEL HANDLING

Precautions should be taken when handling any type of petrochemicals. Gasoline can catch fire, and is toxic to life and the environment. Thumpstar motorbikes recommend the following safety tips to avoid accidents, injury/death:

Always turn off the engine when re-fuelling. Do not refuel right after the engine has been running and is still very hot.

Do not spill gasoline on the engine or exhaust pipe/muffler when refuelling.

When transporting the machine in another vehicle, be sure it is kept upright and that the fuel cock is in the "OFF" position. Otherwise, fuel may leak out of the carburettor or fuel tank.

Never refuel in any proximity to any sources of ignition such as smokers, open flames or embers etc.

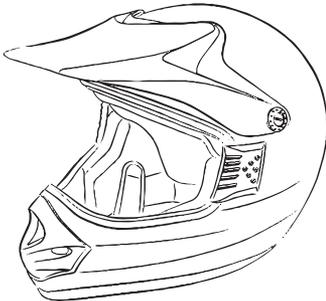
Gasoline is poisonous and can cause injuries, in the case of swallowing gasoline, inhaling gasoline vapours or contact with eyes, see your doctor immediately.

In the case of gasoline contact on your skin, wash with soap and water. If gasoline spills on your clothing, change your clothes.

SAFETY EQUIPMENT

Thumpstar Motorbikes promote the use of safety equipment during the use of your bike; the following list is an advisory guideline of the equipment that should be obtained before using your bike for the first time, and to be used for every ride regardless of experience and skill level.

HELMET

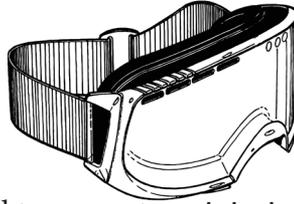


A helmet is the most important piece of protective equipment and should be worn at all times the vehicle is being ridden.

Select a helmet that complies with the Standard Protective helmets for vehicle users. These helmets meet the requirements for on-road and off-road use.

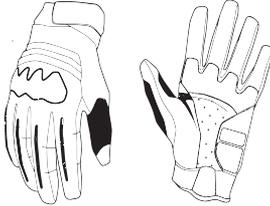
Ensure the helmet fits the operator snugly, is securely fastened and provides good, all-round visibility. A poorly-fitting or loose helmet can become dislodged in an incident and then offer no protection at all.

EYE PROTECTION



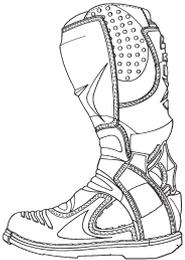
Recommended to prevent eye injuries and prevent branches, bugs, dust or sand hitting your face and distracting you. Sunglasses are unlikely to provide adequate physical protection. Suitable types of eye protection include:

GLOVES



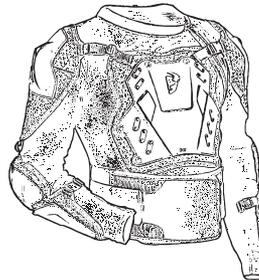
Recommended to provide protection from abrasions and help to keep your hands from getting sore, tired or cold. Note that rider's gloves may become slippery when wet and are not advisable for use with quad bikes.

FOOTWEAR



Sturdy footwear is recommended (preferably boots that come up past your ankle with strong uppers for gear changes.)

CLOTHING



Arms and legs should be covered to reduce abrasions to the body, even in hot weather.

Trousers should be close-fitting and in good condition.

Your child's safety is very important to Thumpstar. That's why we urge you to read this message before you let any young person ride this motorcycle. Off-road riding can be fun. But, as with riding a bicycle, bad judgment can result in injury, and we don't want that to happen! As a parent, you can help prevent accidents by making good decisions about if, when, and how your youngster rides this motorcycle.

THINGS TO CONSIDER WHEN RIDING

The first decision you'll need to make is whether your youngster is ready to ride. Riding readiness varies widely from one person to another, and age and size are not the only factors.

PHYSICAL ABILITY

An important consideration that riders must be big enough to hold the motorcycle up, get on, and comfortably sit on the seat with both feet touching the ground. They should also be able to easily reach and work the brakes, throttle, and all other controls.

ATHLETIC ABILITY

A necessary trait for riding a motorcycle. Generally speaking, your youngster should be good at riding a bicycle before getting on a motorcycle. Can your youngster judge speeds and distances while riding a bicycle and react with proper hand and foot actions? Anyone who does not have good coordination, balance, and agility is not ready to ride this motorcycle.

MENTAL AND EMOTIONAL MATURITY

Does your youngster think through problems and come to logical solutions? On a bicycle, does your youngster obey safe riding rules? Be honest! Young people who take unnecessary risks, make bad judgments, and don't obey rules are not ready to ride this motorcycle.

If you decide that your youngster is ready to safely operate this motorcycle, make sure both of you carefully read and understand the owner's manual before riding. Also be sure that your youngster has a helmet and other appropriate riding equipment, and always wears it when operating the vehicle or sitting on it.

GOOD INSTRUCTION

The teacher can either be you or another responsible adult who has experience with off-road motorcycle riding. (For help in finding a qualified instructor, talk with your dealer.) Even if you're not the main teacher, it's up to you to ensure your youngster's safety. Remember, learning to ride a motorcycle is a gradual, step-by-step process. It takes time, patience, and practice many hours over a period of weeks or months.

SUPERVISION

Another important obligation of parents. Even after youngsters have become skilled off-road riders, they should always ride with adult supervision. It helps to regularly remind young riders of basic safety rules and precautions. And remember, it's your responsibility to see that the motorcycle is properly maintained and kept in safe operating condition.

SAFE AND RESPONSIBLE RIDING

An on-going commitment by you and your youngster. When you both put safety first, you can enjoy more peace of mind, and your youngster can enjoy more hours of safe offroad riding.

Thumpstar was designed as a rider-only motorcycle. It was not designed to carry a passenger or cargo. A passenger or cargo could interfere with your ability to move around to maintain your balance and control of the motorcycle

In addition, exceeding the weight limits or carrying an unbalanced load can seriously affect your motorcycle's handling, braking, and stability. Adding accessories or making modifications that change this motorcycle's design and performance can also make it unsafe. Also, the weight of any accessories will reduce the maximum load the motorcycle can carry

LOADING

How much weight you put on your motorcycle, and how you load it, are important to your safety. This is a single rider bike and not recommended for taking extra passengers.



We recommend that you do not carry any cargo on this motorcycle. However, if you decide to carry cargo, ride at reduced speeds and follow these commonsense guidelines:

*Keep cargo small and light. Make sure it cannot easily be caught on brush or other objects, and that it does not interfere with your ability to shift position to maintain balance and stability.

*Place weight as close to the center of the motorcycle as possible.

*Check that both tires are inflated properly.

*Do not attach large or heavy items (such as a sleeping bag or tent) to the handlebar, fork, or front fender.

*Make sure that all cargo is tied down securely.

*Never exceed the maximum weight limit.

ACCESSORIES & MODIFICATION

Modifying your motorcycle or using non-Thumpstar accessories can make your motorcycle unsafe.

ACCESSORIES

We strongly recommend that you use only Thumpstar Genuine Parts and Accessories that have been tccally designed or approved and tested for your motorcycle. Because Thumpstar cannot test all other accessories, you must be personally responsible for proper selection, installation, and use of non-Thumpstar accessories. Check with your dealer for assistance and always follow this guideline:

Make sure the accessory does not reduce ground clearance and lean angle, limit suspension travel or steering travel, alter your riding position, or interfere with operating any controls

MODIFICATIONS

We strongly advise you not to remove any original equipment or modify your motorcycle in any way that would change its design or operation. Such changes could seriously impair your motorcycle's handling, stability, and braking, making it unsafe to ride.

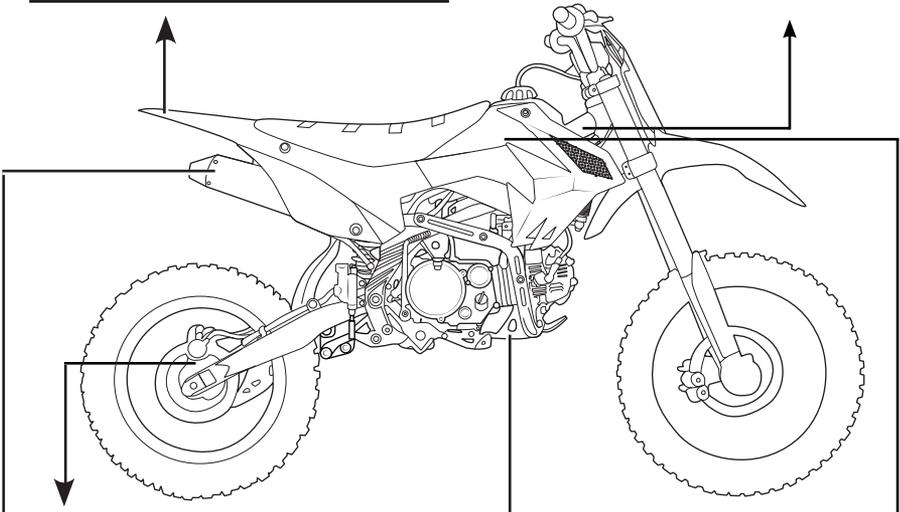
We also advise you not to make any modifications or remove any equipment that would make the motorcycle illegal in your area.

WARNING

Not wearing a helmet increases the chance of serious injury or death in a crash. Be sure you always wear a helmet, eye protection and other protective apparel when you ride.

WARNING

THIS BIKE IS A COMPETITION MODEL AND IS NOT MANUFACTURED FOR, NOR SHOULD IT BE USED ON PUBLIC STREETS, ROADS OR HIGHWAYS. THE USE OF THIS BIKE SHOULD BE LIMITED TO PARTICIPATION IN SANCTIONED COMPETITION EVENTS UPON A CLOSED COURSE. THIS BIKE SHOULD NOT BE USED FOR GENERAL OFF-ROAD RECREATIONAL RIDING. THIS BIKE IS INTENDED FOR EXPERIENCE RACERS ONLY NOT FOR BEGINNERS



WARNING

Chain and Sprocket are dangerous. Keep body parts clear when riding.

CAUTION

Choke is off when switched to the down position. Choke is on when switched to the up position. Use choke when the bike is cold or difficult to start. Run no longer than 5 minutes with the choke on.

WARNING

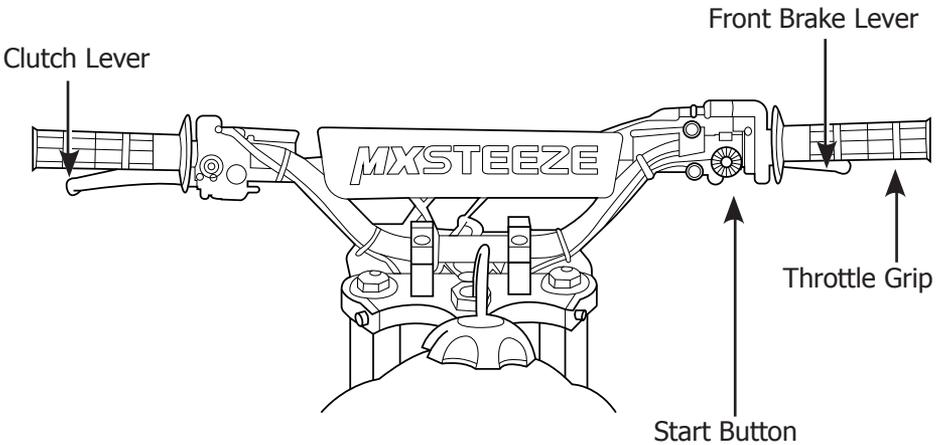
No passengers on the bike. Ride at Your Own Risk as motorcycles are dangerous and should only be used by experienced riders.

WARNING

Gasoline is highly flammable. Use fresh clean gas 92 or higher, always turn the engine off during fueling to avoid fire or explosion. Always check for fuel leaks before riding.

When you ride off-road, you need to operate the throttle, brakes, and other controls without stopping to look at them. Read this section carefully before you ride. It describes the location, function, and operation of all the basic controls on your motorcycle.

OPERATION COMPONENT LOCATIONS



START BUTTON

The start button is used for starting the engine. Pushing the button in starts the engine. When the start button is pushed, the starter motor will crank the engine.

ENGINE STOP SWITCH

The engine stop switch is used to turn the engine off during normal riding situations. To operate, turn the switch to the OFF position. The switch must be in the RUN position to start the engine.

FRONT BRAKE LEVER

The front brake lever is used to slow or stop your motorcycle. To operate, pull the lever.

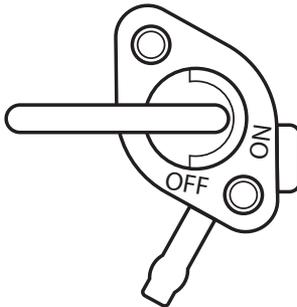
THROTTLE

The throttle controls engine rpm (speed). To increase engine rpm, rotate the grip toward you. To reduce engine rpm, rotate the grip away from you. The throttle will automatically return to the closed position (engine idle) when you remove your hand.

CLUTCH LEVER

The clutch lever is operated by a hand lever on the left handlebar. Without pressing the lever means that the clutch plates are engaged, while pulling the lever back towards the rider disengages the clutch plates through cable or hydraulic actuation, allowing the rider to shift gears.

FUEL VALVE



The two way fuel valve is used to control the flow of fuel from the fuel tank to the carburetor.

ON

Turning the fuel valve ON before attempting to start the engine allows fuel to flow from the fuel tank to the carburetor.

OFF

Turning the fuel valve OFF after stopping the engine prevents the flow of fuel from the fuel tank to the carburetor.

CHOKE KNOB

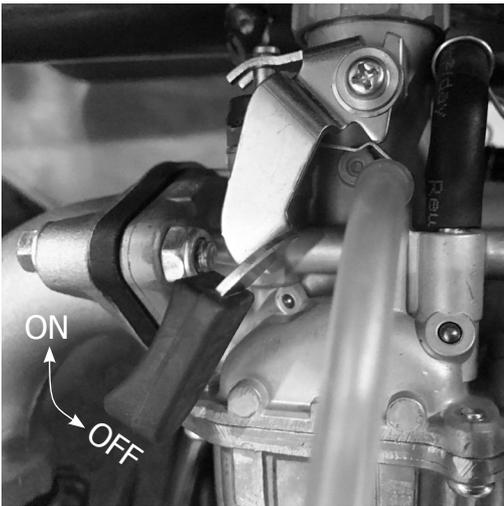
The choke knob is used for starting the engine. The choke increases the percentage of fuel in the fuel/air mixture delivered to the engine

ON

Used to start a cold engine with air temperature below 35°C (95°F).

OFF

Used for normal operation, for restarting a warm engine, or starting a cold engine with air temperature above 35°C (95°F).



Before each ride, you need to make sure you and your Thumpstar are both ready to ride. To help get you prepared, this section discusses how to evaluate your riding readiness, and how to perform the recommended pre-ride inspection of your Thumpstar.

PREPARE TO RIDE

Before you ride your motorcycle for the first time, we strongly recommend that you:

- read this owner's Manual properly
- make sure you understand all the safety messages
- learn how to operate all the necessary controls

Before each ride, we also suggest that you make sure you:

- are in good mental & physical condition
- are free of alcohol and drugs
- are wearing an approved motorcycle helmet (with chin strap tightened securely), eye protection, and other protective gears.

PROTECTIVE GEAR

For your safety, we strongly recommend that you always wear an approved motorcycle helmet, eye protection, boots, gloves, long pants, and a long-sleeved jersey, shirt, or jacket whenever you ride. Although complete protection is not possible, wearing the proper gear can reduce the chance of injury when you ride.

Following are suggestions to help you choose the proper gear.

HELMETS AND EYE PROTECTION

Your helmet is your most important piece of riding gear because it offers the best protection against head injuries. A helmet should fit your head comfortably and have a chin strap that can be tightened securely.

An open-face helmet offers some protection, but a full-face helmet offers more. Regardless of the style, look for a DOT (Department of Transportation) sticker on any helmet you buy. Always wear a face shield or goggles to protect your eyes and help your vision.

ADDITIONAL PROTECTIVE GEAR

In Addition to a helmet and eye protection, we also recommend the following:

- Sturdy off-road motorcycle boots to help protect your feet, ankles and lower legs.
- Off-road motorcycle gloves to help protect your hands.
- Riding pants with knee and hip pads, a riding jersey with padded elbows, chest and shoulder protectors.



WARNING

Not wearing a helmet increases the chance of serious injury or death in a crash. Be sure you always wear a helmet, eye protection and other protective apparel when you ride.

Is Your Motorcycle Ready

Before each ride, it's important to inspect your motorcycle and make sure any problem you find is corrected. A **pre-ride inspection** is a must because off-road riding can be tough on a motorcycle and you don't want to have a breakdown far from help.

NOTE TO PARENTS:

If a youngster will be performing any of the following pre-ride inspection procedures, it's your responsibility to provide careful supervision and make sure they are performed safely.



WARNING

Improperly maintaining this motorcycle or failing to correct a problem before riding can cause a crash in which you can be seriously hurt or killed.

Always perform a pre-ride inspection before every ride and correct any problems.

Pre-Ride Inspection

Check the following items before you get on the motorcycle:

Tires	Use a gauge to check the air pressure. Adjust if needed. Also look for signs of damage or excessive wear
Spokes & Rims	Make sure the spokes are tight. Also check the rims for damage
Leaks	Look under the motorcycle for signs of leaking fluids (fuel, engine oil).
Engine Oil	Check the level and add oil if needed
Fuel	Check the level and add fuel if needed. Also make sure the fuel fill cap is securely fastened.
Drive Chain	Check the condition and slack. Adjust and lubricate if needed. Also check the chain slider for wear and replace if needed
Cables	Check the cable housings for wear. Check the fittings for looseness. Replace or tighten as needed.
Nuts & Bolts	Use a wrench to make sure all accessible nuts, bolts, and fasteners are tight.
Spark Plug & Cap	Check for looseness

Throttle	Check the freeplay and adjust if needed. Rotate the throttle to make sure it moves smoothly without sticking, and snaps shut automatically when it is released, in all steering positions
Brakes	Squeeze the front brake lever and step on the rear brake pedal to check that the controls operate normally. Adjust freeplay, if necessary.

Remember, be sure to take care of any problem you find or have your **Certified Motorcycle Mechanic** correct it before you ride.

This section gives basic information on how to begin riding your motorcycle. It includes how to start and stop your engine, how to use the throttle and brakes, and what to do when you're through riding.

SAFETY RIDING PRECAUTIONS

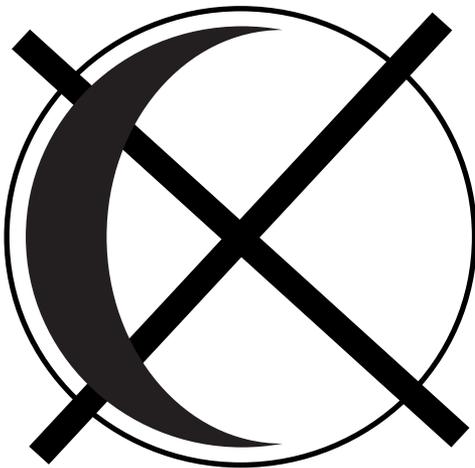
Before riding your motorcycle for the first time, please review the *Motorcycle Safety*.

Even if you have ridden other motorcycles, take time to become familiar with how this motorcycle works and handles. Practice in a safe area until you build up your skills and get accustomed to your motorcycle's size and weight.

For your safety, avoid starting or operating the engine in an enclosed area such as a garage. Your motorcycle's exhaust contains poisonous carbon monoxide gas which can collect rapidly in an enclosed area and cause illness or death.

Your motorcycle is not equipped with lights.

Do not ride at night.



Always follow the proper starting procedure described below.

PREPARATIONS

Before Starting, turn the fuel valve ON and make sure bike is in NEUTRAL. **Specially for TSX-C 125 Because it has to be started in Neutral.** TSX-C 140 can be started in gear but recommended to start in NEUTRAL

STARTING PROCEDURE

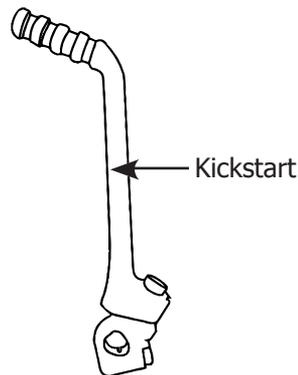
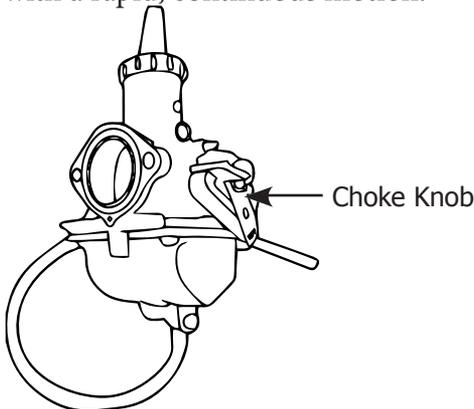
To restart a warm engine, follow the procedure for High Air Temperature.

Normal Air Temperature

10° 35°C (50° 95°F)

1. Pull the choke knob out all the way to fully ON (A).
2. (Using the start button) With the throttle slightly open, press the start button.
(Using the Kickstarter) Lightly depress the kickstarter until resistance is felt.

Then let kickstarter return to the top of its stroke. With the throttle slightly open, operate the kickstarter. Kick from the top of the stroke through to the bottom with a rapid, continuous motion.



Starting & Stopping the Engine

NOTICE:

Allowing the kickstarter to snap back freely against the pedal stop can damage the engine case.

3. Warm up the engine by opening and closing with the throttle slightly open, press the start the throttle slightly.
4. About a quarter-minute after the engine starts, push the choke knob in all the way to fully OFF (B).
5. If idling is unstable, open the throttle slightly.

High Air Temperature

35°C (95°F) or above

1. Do not use the choke.
2. Start the engine (See step 2 under Normal Air Temperature)

Low Air Temperature

10°C (50°F) or below

1. Follow steps 1- 2 under Normal Air Temperature.
2. Warm up the engine by opening and closing the throttle slightly.
3. Continue warming up the engine until it runs smoothly and responds to the throttle when the choke knob is at fully OFF.

NOTICE:

Extended use of the choke may impair piston and cylinder wall lubrication and damage the engine.

FLOODED ENGINE

If the engine fails to start after repeated attempts, it may be flooded with excess fuel. To clear a flooded engine:

Using The Start Button

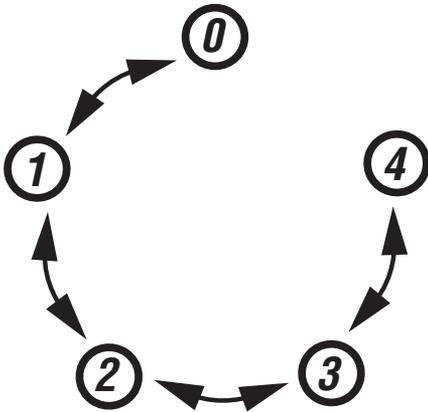
1. Push the choke knob in all the way to OFF.
2. Open the throttle fully.
3. Press the start button for 5 seconds.
4. Follow the High Temperature starting Procedure

Using The Kickstarter

1. Push the choke knob in all the way to OFF.
2. Open the throttle fully.
3. Crank the engine several times with the kickstarter.
4. Follow the High Temperature starting procedure

HOW TO STOP THE ENGINE

To stop the engine, shift into neutral, turn the engine stop switch to OFF



Your motorcycle has four forward gears.

To start riding, after engine has been warmed and the side stand raised:

1. Close the throttle and pull the front brake lever in.
2. Raise the shift lever from neutral up to first gear.
3. Release the front brake. Gradually open the throttle.
4. When you attain a moderate speed, close the throttle and raise the shift lever. After shifting, apply the throttle.
5. To continue shifting up to each higher gear, repeat step 4.
6. To shift down to a lower gear, close the throttle and depress the shift lever. After shifting, apply the throttle

Remember to close the throttle before shifting.

NOTICE:

Improper shifting may damage the engine, transmission, and drive train.

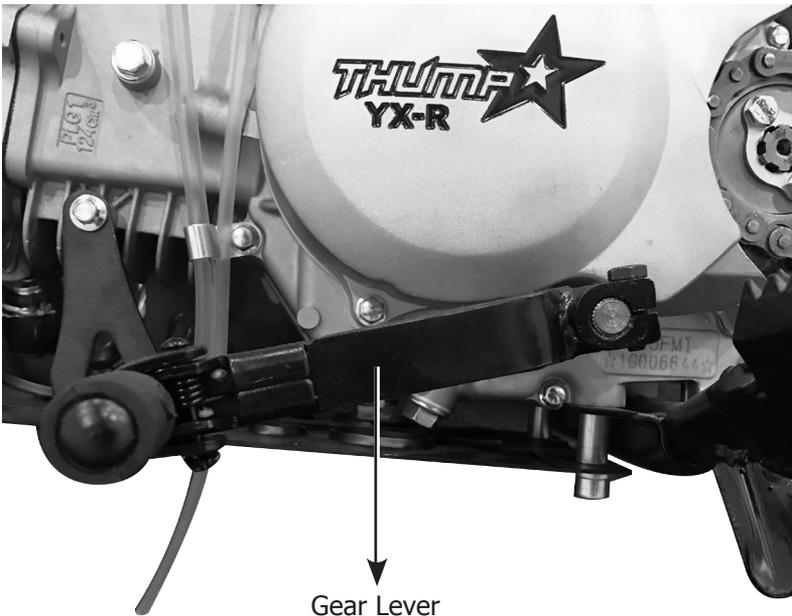
Learning when to shift gears comes with experience. Upshift to a higher gear or reduce throttle before engine rpm (speed) gets too high. Downshift to a lower gear before you feel the engine laboring (lugging) at low rpm.

NOTICE:

Downshifting can help slow your motorcycle, especially on downhills. However, downshifting when engine rpm is too high can cause engine damage.

NOTICE:

To prevent transmission damage, do not coast or tow the motorcycle for long distances with the engine off.



To slow or stop, apply the front brake and rear brake pedal smoothly, while downshifting to match your speed. Gradually increase braking as you feel the brakes slowing your speed. For support, put your left foot down first, then your right foot when you have finished using the rear brake.

For maximum braking, close the throttle and firmly apply the brake lever and pedal controls.

Applying the brakes too hard may cause the wheels to lock and slide, reducing control of your motorcycle. If this happens, release the brake controls, steer straight ahead until you regain control, then reapply the brakes more gently.

Generally, reduce your speed or complete braking before beginning a turn. Avoid braking or closing the throttle quickly while turning. Either action may cause one or both wheels to slip. Any wheel slip will reduce your control of your motorcycle.

When riding in wet or rainy conditions, or on loose surfaces, the ability to maneuver and stop will be reduced. All of your actions should be smooth under these conditions. Rapid acceleration, braking or turning may cause loss of control. For your safety, exercise extreme caution when braking, accelerating, or turning.

When descending a long, steep grade, use engine compression braking by downshifting, with intermittent use of both brakes.

Lower the side stand to support your motorcycle. Turn the ignition switch OFF and remove the key. If you're finished riding for the day, also turn the fuel valve OFF. Always choose a level place to park.

POST-RIDE INSPECTION

When you return home after riding, thoroughly clean your motorcycle and remove any dirt, mud, brush, rocks or other objects you may have picked up along the way. After cleaning, carefully inspect your motorcycle for leaks or damage.

Servicing Your Thumpstar

Keeping your motorcycle well maintained is absolutely essential to your safety. It's also a good way to protect your investment, get maximum performance, avoid breakdowns, and have more fun.

To help keep your motorcycle in good shape, this section includes a Maintenance Schedule for required servicing and step-by-step instructions for specific maintenance tasks. You'll also find important safety precautions, information on oils, and tips for keeping your Thumpstar looking good.



Maintenance Tip: The ring spanner will extend the life of the bolts

The Importance of your Maintenance

A well-maintained motorcycle is essential for safe, economical, and trouble-free riding. It will also help reduce air pollution. Careful pre-ride inspections and good maintenance are especially important because your motorcycle is designed to be ridden over rough off-road terrain.

To help you properly care for your motorcycle, this section of the manual provides a Maintenance Schedule. The service intervals in this schedule are based on average riding conditions.

More frequent service is needed if you subject your motorcycle to severe use (such as competition) or ride in unusually wet or dusty areas.

Frequent servicing of the air cleaner is especially important to help you avoid a possible costly engine repair.

If your motorcycle overturns or is involved in a crash, be sure your **Certified Motorcycle Mechanic** inspects all major parts, even if you are able to make some repairs.



WARNING

Improperly maintaining this motorcycle or failing to correct a problem before you ride can cause a crash in which you can be seriously hurt or killed. Always follow the inspection and maintenance recommendations and schedules in this owner's manual.

Remember, proper maintenance is the owner's responsibility. Be sure to inspect your motorcycle before each ride and follow the Maintenance Schedule in this section.

Note to Parents:

As a parent, it's up to you to make sure that this motorcycle is properly maintained and kept in safe operating condition. For youngsters, learning how to take care of a motorcycle and perform basic maintenance can be an important part of their riding experience. However, if you allow a youngster to perform or assist in any maintenance task, such as filling the tank with gasoline, you should provide close supervision to make sure that it is performed safely.

MAINTENANCE SAFETY

The maintenance section includes instructions on how to perform some important maintenance tasks. Some of the most important safety precautions follow. However, we cannot warn you of every conceivable hazard that can arise in performing maintenance. Only you can decide whether or not you should perform a given task.



WARNING

Failure to properly follow maintenance instructions and precautions can cause you to be seriously hurt or killed. Always follow the procedures and precautions in this owner's manual.

Important Safety Precautions

Make sure the engine is off before you begin any maintenance or repairs.

This will help eliminate several potential hazards:

- Carbon monoxide poisoning from engine exhaust. Be sure there is adequate ventilation whenever you operate the engine.
- Burns from hot motorcycle parts. Let the engine and exhaust system cool before touching.
- Injury from moving parts. Do not run the engine unless instructed to do so.
- Read the instructions before you begin, and engine unless instructed to do so. make sure you have the tools and skills required.
- To help prevent the motorcycle from falling over, park it on a firm, level surface, using the side stand or a maintenance stand to provide support.
- To reduce the possibility of a fire or explosion, be careful when working around gasoline. Use only a non-flammable (high flash point) solvent such as kerosene not gasoline to clean parts. Keep cigarettes, sparks, and flames away from all fuelrelated parts.

To maintain the safety and reliability of your motorcycle, regular inspection and service is required as shown in the Maintenance Schedule that follows.

The Maintenance Schedule lists items that can be performed with basic mechanical skills and hand tools. Procedures for these items are provided in this manual.

The Maintenance Schedule also includes items that involve more extensive procedures and may require special training, tools, and equipment. Therefore, we recommend that you have your **Certified Motorcycle Mechanic** perform these tasks unless you have advanced mechanical skills and the required tools. Procedures for items in this schedule are provided in a service manual available for purchase from your dealer.

Because your motorcycle does not have an odometer, service intervals in the maintenance schedules are expressed in terms of riding days as well as miles. To avoid overlooking required service, we urge you to develop a convenient way to record the number of days and/or miles you ride.

If you do not feel capable of performing a given task or need assistance, remember that your **Certified Motorcycle Mechanic** knows your motorcycle best and is fully equipped to maintain and repair it. If you decide to do your own maintenance, use only Thumpstar Genuine Parts or their equivalents for repair or replacement to ensure the best quality and reliability.

Perform the pre-ride inspection at each scheduled maintenance period.

Each item on the maintenance schedule requires some mechanical knowledge. Certain items (particularly those marked *and**) may require more technical information and tools. Consult your **Certified Motorcycle Mechanic**.

* Should be serviced by your **Certified Motorcycle Mechanic**, unless the owner has the proper tools and service data and is mechanically qualified.

** In the interest of safety, we recommend these items be serviced only by your **Certified Motorcycle Mechanic**.

SUMMARY OF MAINTENANCE SCHEDULE NOTES AND PROCEDURES:

NOTE:

1. Service more frequently when ridden in wet or dusty conditions.

MAINTENANCE PROCEDURES:

I: Inspect and clean, adjust, lubricate, or replace, if necessary

C: Clean

A: Adjust

L: Lubricate

R: Replace

Thumpstar Motorbikes promote safety as paramount. As such, it is advised that before each and every use of your bike that you actively walk around your vehicle and check that everything appears in order. Maintenance should be undertaken regularly and servicing should be carried out by the appropriate persons. Thumpstar recommend any work being carried out on any of our range of dirt bikes should be done by an approved mechanic.

The following list has been provided for you by Thumpstar Motorbikes as an advisory process before each ride.

FRONT AND REAR BRAKE

When checking the brakes, ensure all cables are in place and there are no leaks. Check the braking mechanism works manually before riding. Some brakes are adjustable for performance reasons; brake adjustments are sensitive and in the interest of safety should only be carried out by a skilled mechanic.

FUEL LINE AND TANK

It is important to check for any fuel leaks around the tanks and along fuel lines. Bike engines become hot during use and therefore pose a fire risk.

OIL LEVELS

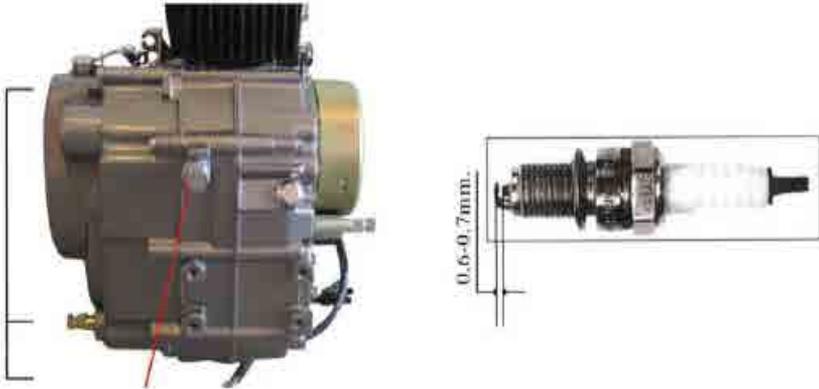
Oil Levels Should be checked prior to each usage, the “dipstick” can be found on the right cover of the crank case, much like a car this is used to check the oil levels, if the engine is low on oil top up to a suitable level. The dipstick should always be replaced firmly and securely. The oil supplied with the vehicle is transport oil that should be changed after the first 4 hours of usage.

REPLACING THE OIL

- Remove the “sump plug”
- Drain the oil from the engine
- Replace the sump plug
- Refill the engine with a high quality oil suitable for the engine

PLEASE NOTE: Never maintain the engine when it is hot as this can cause injury, leaks of petrochemicals can cause fires, explosions and even death.

Whether your Bike has a 2 – Stroke or 4 – Stroke engine, your bike engine relies on a good supply of high quality engine oil. Failure to the oil supply can permanently damage your engine, and oil leaks can cause the loss of control to your Bike.



SPARK PLUG

- . Remove the coil/lead from the spark plug
- . Remove the spark plug with the correct tool
- Ensure the Gap at the contactors is 0.6-0.7mm
- Clean around the contactors (where the spark is emitted from) or replace the unit

AIR FILTER

Check the air filter after each usage of the vehicle. Where applicable remove the air filter for cleaning

Wash the filter or soak it with an air filter cleaner or machine oil, if the filter is in any way damaged, please source a replacement filter appropriate for fitting to the Carburettor.

CAUTION: Make sure the air filter is correctly fitted to the bike; failure to fit the filter will result in contaminants entering the engine and cause fatal damage to the engine components

THROTTLE

The throttle of your vehicle directly affects the speed of your bike, it should be in perfect working order before each time you ride your bike. Check and ensure that the cable and all mechanical parts included in the throttle system are moving freely.

The carburettor is also considered part of the throttle system and may also require adjustment. It is not advised to make adjustments whilst the engine is running. Repeat adjustments whilst the engine is off and test each adjustment afterwards.

To adjust the carburettor:

- Support the vehicle by means of the side stand
- Adjust the idling speed using the adjustment screw (recommended r/min are approx. 1500 r/min)

PLEASE NOTE: Do not make adjustments to a cold engine as this is the most changeable state of the engine running. Adjustments should not be made by unqualified persons, if in doubt please consult a qualified mechanic.

CHAIN

It is advisable to visually check the chain of your bike before each use. Its general condition is important, there should be no obstructions to the chain, it should be well lubricated and under the correct tension

LIGHTS

Should your bike include front/rear lights or signalling lights, it is important to ensure these are in good working condition prior to using your bike
SWITCHES Any switches included with your vehicle can be very important to the control of the bike; these should be checked prior to every use of the vehicle.

TIRES

Thumpstar Motorbikes advise that you should check the condition and wear of your tires before every ride. Tire pressure should be checked intermittently (please refer to “Tips for Servicing and Maintenance” for further information. Tires can be damaged by rough terrain
In the event of any discrepancies or faults discovered during your safety checks, please refer to “Tips for Servicing and Maintenance” or contact an approved mechanic.

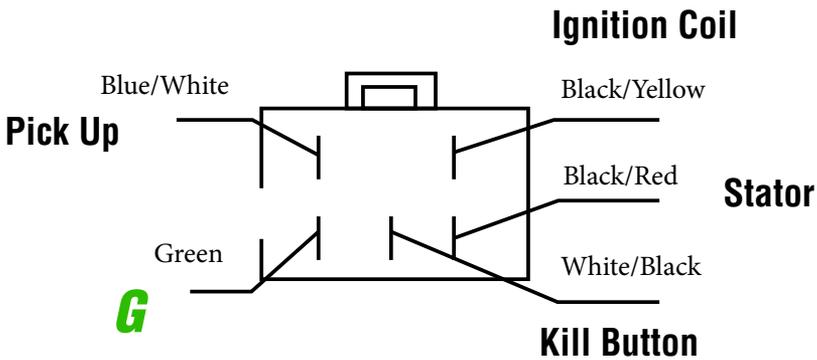
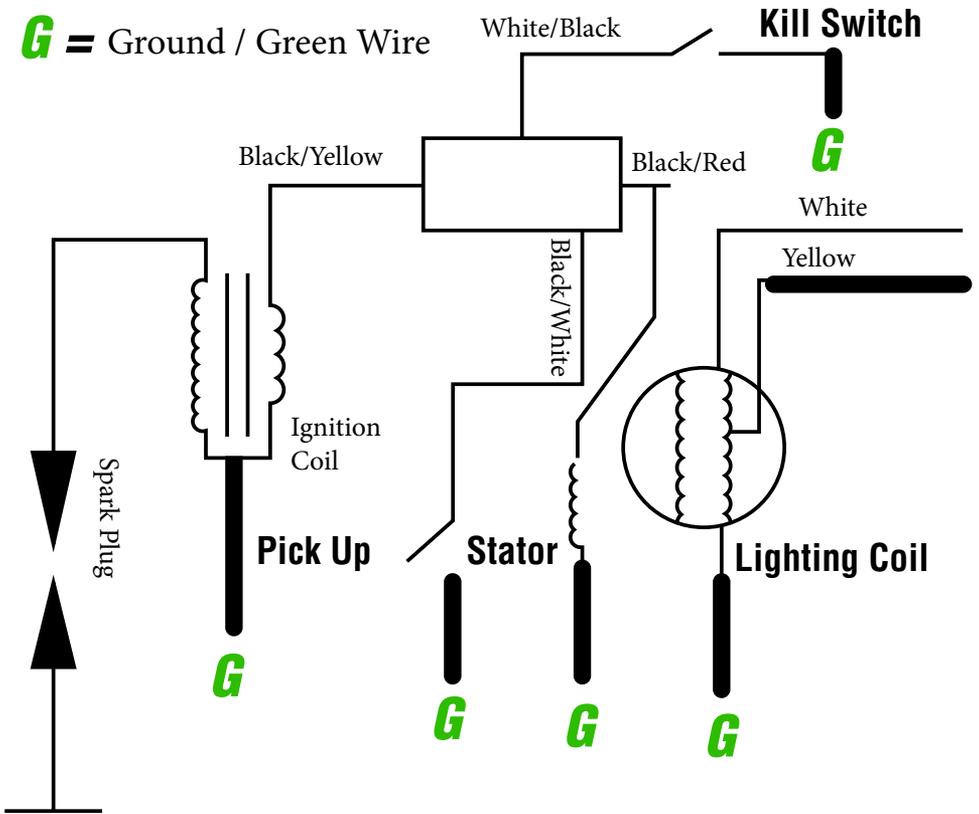
GENERAL CLEANLINESS The cleaning of your vehicle can prolong the life of many component parts such as, plastics brakes and frame etc. Jet washing can cause damage to certain components.

PLEASE NOTE: Some cleaning chemicals can remove oils and lubricants that are vital to the running condition of the Bike. It is highly recommended that all lubricated areas are treated with the correct lubricants. Do not use corrosive detergents for the cleaning of the vehicle. Brakes can be rendered ineffective if wet or contaminated with detergents, please allow for drying time prior to reusing the vehicle after cleaning.

Thumpstar Motorbikes promote the use of safety equipment during the use of your bike; the following list is an advisory guideline of the equipment that should be obtained before using your bike for the first time, and to be used for every ride regardless of experience and skill level.

Generic Wiring Diagram

G = Ground / Green Wire



FUEL RECOMMENDATION

Type	Unleaded
Pump Octane Number	86 (or higher)

Your engine is designed to use any unleaded gasoline that has a pump octane number of 86 or higher. Gasoline pumps at service stations normally display the pump octane number.

Use of lower octane gasoline can cause persistent “pinging” or “spark knock” (a louder rapping noise) which, if severe, can lead to engine damage. (Light pinging experienced while operating under a heavy load, such as climbing a hill, is no cause for concern.)

If pinging or spark knock occurs at a steady engine speed under normal load, change brands of gasoline. If pinging or spark knock persists, consult your **Certified Motorcycle Mechanic**.

Use only unleaded fuel in your Thumpstar. If you ride your Thumpstar in a country where leaded fuel might be available, take precautions to use only unleaded fuel.

Never use stale or contaminated gasoline or an oil/gasoline mixture. Avoid getting dirt, dust, or water in the fuel tank.

Getting dirt or dust on your fuel can block you Carburetor which can cause it to leak and cause other problems as well.



WARNING

Gasoline is highly flammable and explosive. You can be burned or seriously injured when handling fuel. Stop the engine and keep heat, sparks and flame away. Handle fuel only outdoors. Wipe up spills immediately.

REFUELING PROCEDURE

Fuel Tank Capacity, including reserve: 1.06 US gal (4.0)

Reserve Capacity: 0.26 US gal (1.0)



1. To open the fuel fill cap, pull the breather tube out of the steering stem nut. Turn the fuel fill cap counterclockwise and remove it.
2. Add fuel until the level reaches the bottom of the filler neck. Avoid overfilling the tank. There should be no fuel in the filler neck.
3. After refueling, turn the fuel fill cap clockwise until it is secure.
4. Insert the breather tube in the steering stem nut.

If you replace the fuel fill cap, use only a Thumpstar Genuine replacement part.

Using the proper oil, and regularly checking, adding, and changing oil will help extend your engine's life. Even the best oil wears out. Changing oil helps get rid of dirt and deposits held in the engine. Operating the engine with old or dirty oil can damage your engine. Running the engine with insufficient oil can cause serious damage to the engine and transmission.

OIL RECOMMENDATION

API classification	SG or higher except oils labeled as energy conserving on the circular API service label
viscosity (weight)	SAE 10W-30*
JASO T 903 standard	MA
suggested oil**	4-stroke oil, or an equivalent motorcycle oil

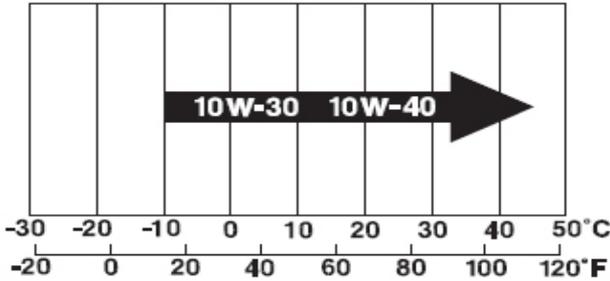
*For normal air temperatures. See next page for additional temperature/viscosity information.

**Suggested oils are equal in performance to SJ oils that are not labeled as energy conserving on the circular API service label.

Your motorcycle does not need oil additives. Use the recommended oil.

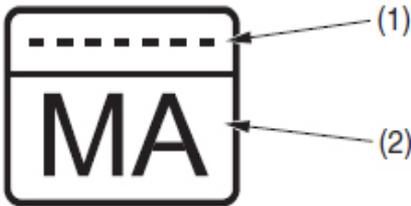
- Do not use oils with graphite or molybdenum additives. They may adversely affect clutch operation.
- Do not use API SH or higher oils displaying a circular API “energy conserving” service label on the container. They may affect lubrication and clutch performance.
- Do not use non-detergent, vegetable, or castor based racing oils.

Other viscosities shown in the following chart may be used when the average temperature in your riding area is within the indicated range.



JASO T 903 standard

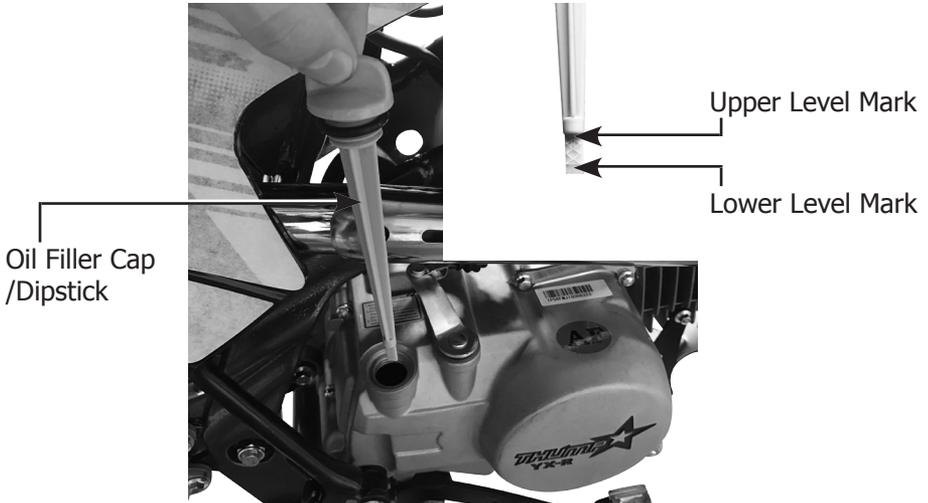
The JASO T 903 standard is an index for engine oils for 4-stroke motorcycle engines. There are two classes: MA and MB. Oil conforming to the standard is labeled on the oil container. For example, the following label shows the MA classification.



(1) oil code

(2) oil classification

CHECKING & ADDING OIL



1. Park your motorcycle on a firm, level surface.
2. Clean around the oil fill cap/dipstick and nearby surfaces.
3. Start the engine and let it idle for 3-5 minutes. Stop the engine. Wait 2-3 minutes.
4. Unscrew and remove the oil fill cap/dipstick. Wipe it clean.
5. Hold the motorcycle upright.
6. Insert the oil fill cap/dipstick until it seats, but do not screw it in.
7. Remove the oil fill cap/dipstick and check the oil level.
 - If the oil is at or near the upper level mark, you do not have to add oil.
 - If the oil is below or near the lower level mark, add the recommended oil until it reaches the upper level mark. (Do not overfill.)
8. Insert the oil fill cap/dipstick and screw it in tightly.
9. Check for oil leaks.

CHANGING ENGINE OIL



1. If the engine is cold, start it and let it idle for 3-5 minutes. Turn the engine off. Wait 2-3 minutes for the oil to settle.
2. Park your motorcycle on a firm, level surface.
3. Remove the oil fill cap/dipstick.
4. Place a drain pan under the crankcase.
5. Unscrew and remove the oil drain bolt and washer.
6. After most of the oil is drained, gently tilt the motorcycle from side to side to drain the remaining oil.
7. Pour the drained oil into a suitable container and dispose of it in an approved manner.
8. Remove the old sealing washer and install a new sealing washer on the drain bolt.
9. Install the oil drain bolt and tighten to the specified torque:
18 lbf·ft (24 N·m, 2.4 kgf·m)
10. Pour the recommended oil into the crankcase, approximately:
1 Liter
11. Install the oil fill cap/dipstick securely.
12. Start the engine. Let it idle 3-5 minutes, then turn it off.
13. With the motorcycle held upright on level ground, check the oil level.
If needed, add oil until it reaches the upper level mark. (Do not overfill.)
14. Check for oil leaks.

Proper air cleaner maintenance is very important for off-road vehicles. A dirty, water-soaked, worn-out, or defective air cleaner will allow dirt, dust, mud, and other impurities to pass into the engine.

Service the air cleaner more frequently if you ride in unusually wet or dusty areas. Your **Certified Motorcycle Mechanic** can help you determine the correct service interval for your riding conditions.

Your motorcycle's air cleaner has very specific performance requirements. Use a new Thumpstar Genuine air cleaner specified for your model or an air cleaner of equal quality.

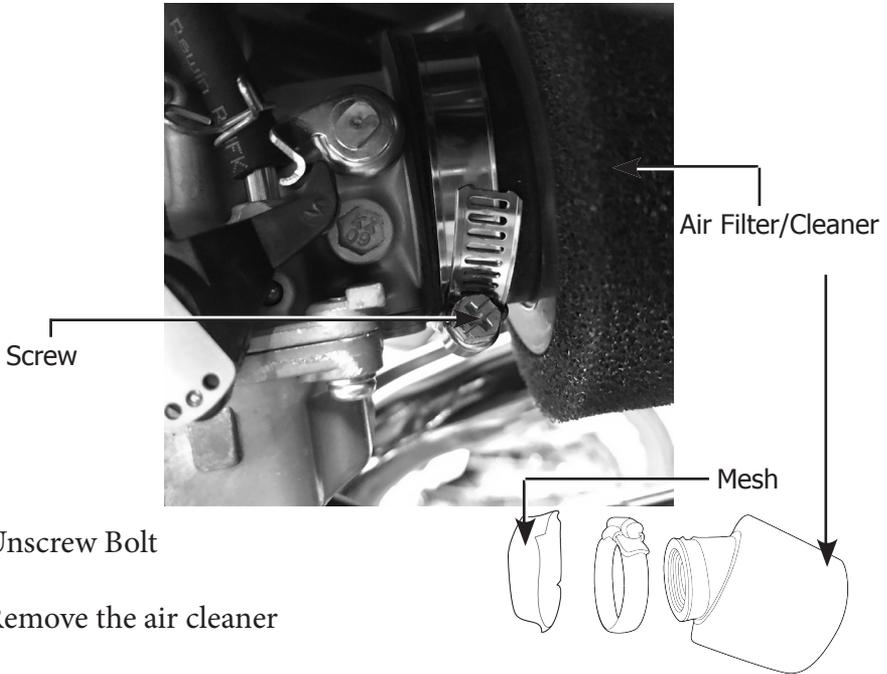
NOTICE:

Using the wrong air cleaner may result in premature engine wear.

Proper air cleaner maintenance can prevent premature engine wear or damage, expensive repairs, low engine power, poor gas mileage, and spark plug fouling.

Improper or lack of proper air cleaner maintenance can cause poor performance and premature engine wear.

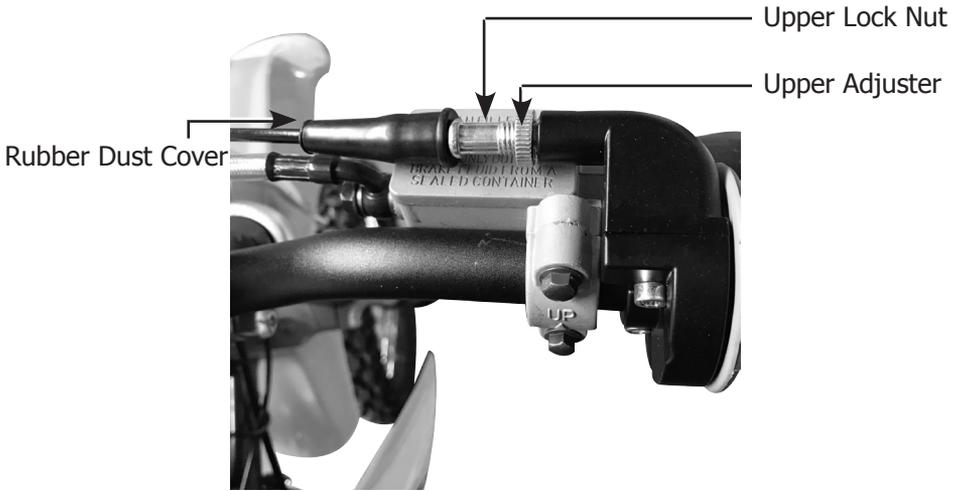
CLEANING



1. Unscrew Bolt
2. Remove the air cleaner
3. Gently wash the air cleaner in clean, nonflammable (high flash point) solvent such as kerosene not gasoline. After cleaning, gently squeeze out the remaining solvent. Avoid twisting or wringing the air cleaner. This can tear the foam.
4. Inspect for tears or cracks in the foam or seams of the air cleaner. Replace the air cleaner if it is damaged.
5. Allow the air cleaner to dry thoroughly before applying oil. A wet air cleaner will not fully absorb the oil.
6. Check anti-flame mesh for damages
7. Pour clean No Toil Biodegradable or an equivalent over the entire surface of the air cleaner. Use both hands to evenly spread the oil into the air cleaner. Gently squeeze out any excess oil.
8. Install the air cleaner and screws back again.

UPPER ADJUSTMENT

Minor adjustments are generally made with the upper adjuster.



1. Pull the rubber dust cover back.
2. Loosen the upper lock nut on the throttle cable mechanism.
3. Turn the upper adjuster.
4. Tighten the lock nut. Return the dust cover to its normal position.
5. After adjustment, check for smooth rotation of the throttle grip from fully closed to fully open in all steering positions.

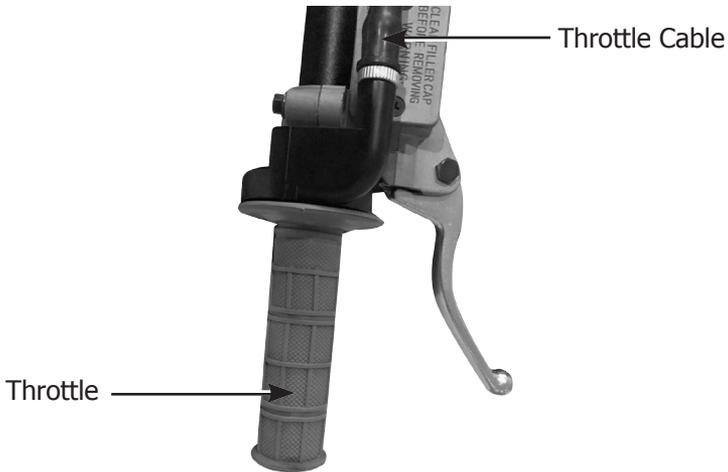
SECOND ADJUSTMENT

The second adjuster is used for major freeplay adjustment, such as after replacing the throttle cables or removing the carburetor. It is also used if you can not get the proper adjustment with the upper adjuster



1. Loosen the locking nut.
2. Turn the second adjuster.
3. Tighten the locking nut.

THROTTLE INSPECTION



1. Check that the throttle assembly is positioned properly and the securing bolts are tight.
2. Check for smooth rotation of the throttle from fully open to fully closed in all steering positions. If there is a problem, see your **Certified Motorcycle Mechanic**
3. Inspect the condition of the throttle cables from the throttle grip down to the carburetor. If the cable is kinked or chafed, have it replaced.
4. Check the cables for tension or stress in all steering positions
5. Lubricate the cables with a commercially available cable lubricant to prevent premature rust and corrosion.

CLUTCH FREEPLAY



INSPECTION

Check Freeplay

If necessary, adjust to the specified range. Improper freeplay adjustment can cause premature clutch wear.

UPPER ADJUSTMENT

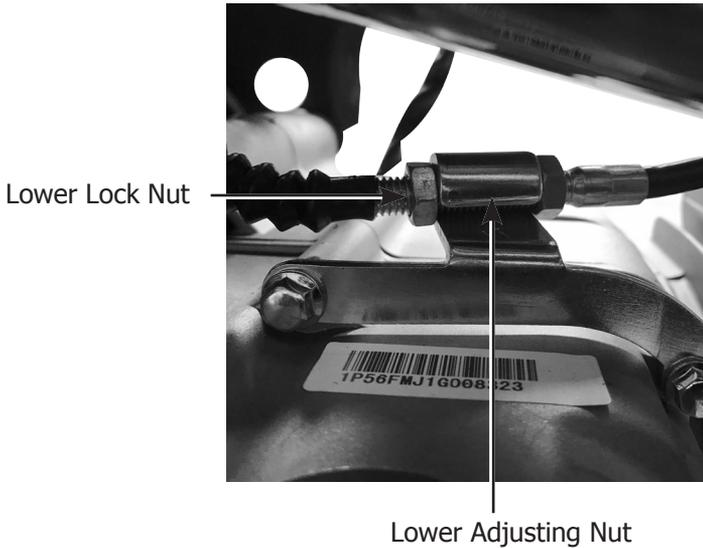
Minor adjustments are generally made with the upper clutch cable adjuster.



1. Loosen the upper lock nut.
2. Turn the upper clutch cable adjuster to obtain the specified freeplay.
3. Tighten the lock nut and check the freeplay again.
4. Return the dust cover to its normal position.

LOWER ADJUSTMENT

The lower clutch cable adjuster is used if the upper clutch cable adjuster is threaded out near its limit or the correct freeplay cannot be obtained.



1. Loosen the upper lock nut and turn the upper clutch cable adjuster all the way in.
2. Tighten the upper lock nut and pull the dust cover back to its normal position.
3. Hold the lower adjusting nut and loosen the lower lock nut at the lower end of the cable.
4. Turn the lower adjusting nut to obtain the specified freeplay
5. Hold the lower adjusting nut and tighten the lower lock nut. Check the adjustment.
6. Start the engine, pull the clutch lever in, and shift into gear. Make sure the engine does not stall and the motorcycle does not creep. Gradually release the clutch lever and open the throttle. Your motorcycle should move smoothly and accelerate gradually.

Excessive valve clearance will cause noise and eventual engine damage. Little or no clearance will prevent the valve from closing and cause valve damage and power loss. Check valve clearance when the engine is cold at the intervals specified in the Maintenance Schedule.

The checking or adjusting of the clearance should be performed while the engine is cold. The clearance will change as engine temperature rises.

1. Remove the cylinder head cover by removing the bolts and mount rubbers.
2. Remove the cylinder head cover gasket.
3. Remove the crankshaft hole cap and timing hole cap
4. Rotate the generator flywheel counterclockwise until the T mark on the flywheel lines up with the index mark on the left crankcase cover. In this position, the piston may either be on the compression or exhaust stroke.

The adjustment must be made when the piston is at the top of the compression stroke when both the intake and exhaust valves are closed. This condition can be determined by moving the rocker arms. If they are free, it is an indication that the valves are closed and that the piston is on the compression stroke. If they are tight and the valves are open, rotate the flywheel 360° and realign the T mark to the index mark.

5. Check the clearance of both valves by inserting a feeler gauge between the adjusting screw and the valve stem.

Clearance should be:

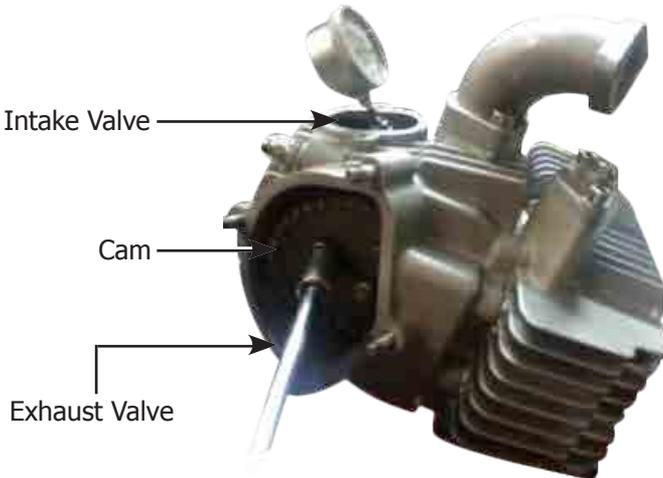
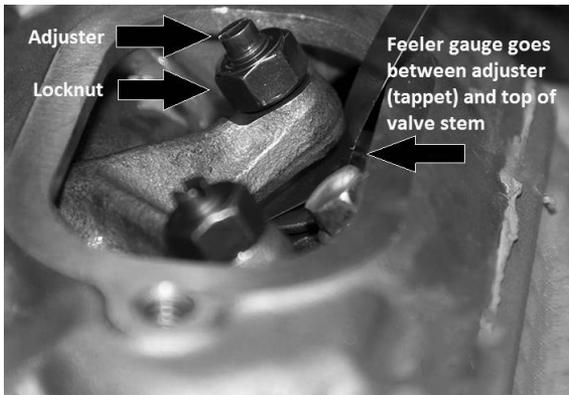
Intake: 0.003" in

Exhaust: 0.005" in

6. If it is necessary to make an adjustment, loosen the adjusting screw lock nut and turn the adjusting screw so there is a slight resistance when the feeler gauge is inserted.

After completing the adjustment, tighten the adjusting screw lock nut while holding the adjusting screw to prevent it from turning. Finally, recheck the clearance to make sure that the adjustment has not been disturbed.

7. Check that the mount rubbers in good condition. Install the mount rubbers onto the cylinder head cover with the “UP” mark facing up. Install a new gasket onto cylinder head cover. Install the cylinder head. Install and tighten the cylinder head cover bolts.



The engine must be at normal operating temperature for accurate idle speed adjustment. Ten minutes of stop-and-go riding is sufficient.

Throttle Stop Screw



Do not attempt to compensate for faults in other systems by adjusting idle speed. See your **Certified Motorcycle Mechanic** for regularly schedule carburetor adjustments.

1. Warm up the engine, shift to neutral and place the motorcycle on its stand.
2. Connect a tachometer, following the tachometer manufacturer's instructions.
3. Adjust idle speed with the throttle stop screw (1)

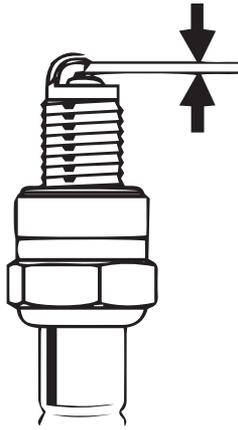
Idle Speed: $1,400 \pm 100$ rpm

SPARK PLUG RECOMMENDATION

The recommended standard spark plug is satisfactory for most riding conditions.

Standard	Torch A7TC NGK C7HSA
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Use only the recommended type of spark plugs in the recommended heat range.



NOTICE:

Using spark plugs with an improper heat range can cause engine damage.

1. Clean any dirt from around the spark plug base.
2. Disconnect the spark plug cap.
3. Remove the spark plug with a plug wrench.
4. Inspect the spark plug electrodes for wear. The center electrode should have square edges. The side electrode should not be eroded. The insulator should not be cracked or chipped.

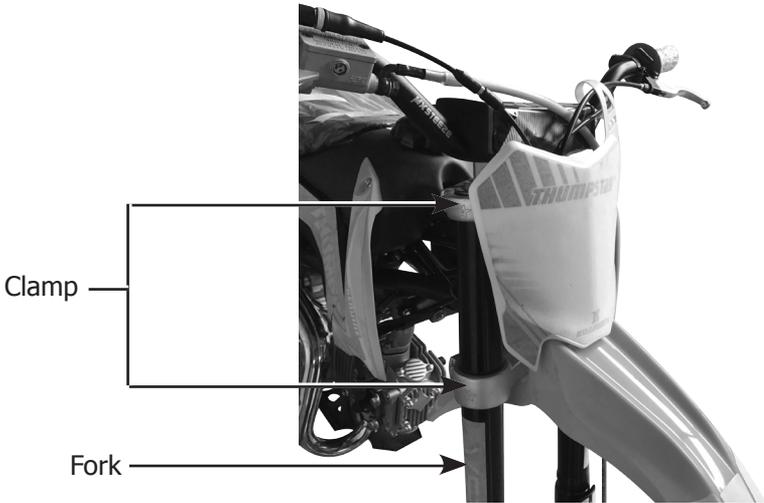
5. Check the spark plug gap, using a wiretype feeler gauge. If adjustment is necessary, bend the side electrode carefully. The gap should be: 0.03-0.04 in (0.8-0.9 mm) Make sure the plug washer is in good condition. If you have to install a new plug, first check the gap.
6. With the plug washer attached, thread the spark plug in by hand (to prevent crossthreading).
7. Tighten the spark plug:
 - If the old plug is good: 1/6 turn after it seats.
 - If installing a new plug, tighten it twice to prevent loosening:
 - a) First, tighten the plug: NGK: 1/4 turn after it seats.
 - b) Then loosen the plug.
 - c) Next, tighten the plug again: 1/6 turn after it seats.

NOTICE:

An improperly tightened spark plug can damage the engine. If a plug is too loose, a piston may be damaged. If a plug is too tight, the threads may be damaged.

8. Reinstall the spark plug cap. Take care to avoid pinching any cables or wires.

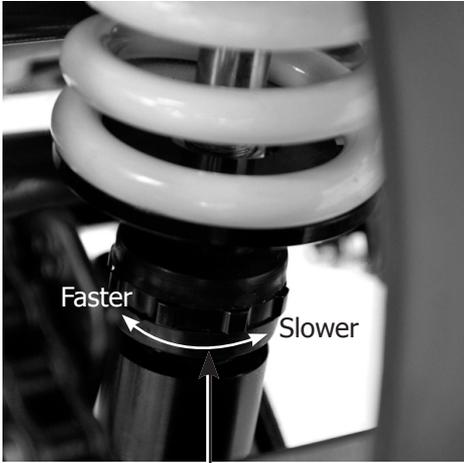
Loose, worn, or damaged suspension components may adversely affect the handling and stability of your motorcycle. If any suspension components appear worn or damaged, see your **Certified Motorcycle Mechanic** for further inspection. Your **Certified Motorcycle Mechanic** is qualified to determine whether or not replacement parts or repairs are needed.



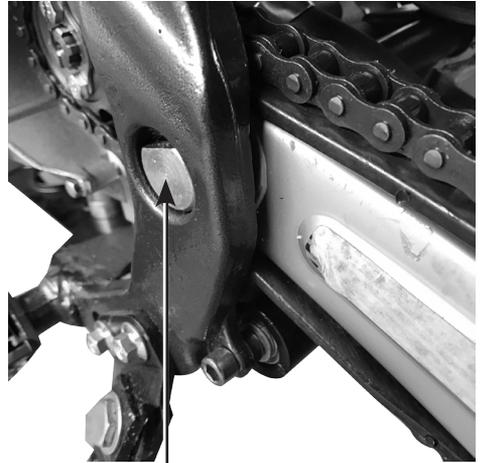
FRONT SUSPENSION INSPECTION

1. Check fork operation. Pull the front brake lever in, to lock the brake. Then pump up and down on the fork legs several times. The suspension should function smoothly. There should be no oil leakage.
2. Check the security of all handlebar and fork mounting bolts. If any front suspension components appear worn or damaged, see your **Certified Motorcycle Mechanic** for further inspection.

REAR SUSPENSION INSPECTION



Rebound Damping Adjuster



Swingarm Axle



Lingage

1. Place the motorcycle on a maintenance stand. Push hard against the side of the rear wheel and feel for any freeplay which indicates worn swingarm bushings.
2. Check that the fasteners for the shock absorber attachment points are secure.
3. Check for oil leaks in the shock absorber. If any rear suspension components appear worn or damaged, see your **Certified Motorcycle Mechanic** for further inspection.

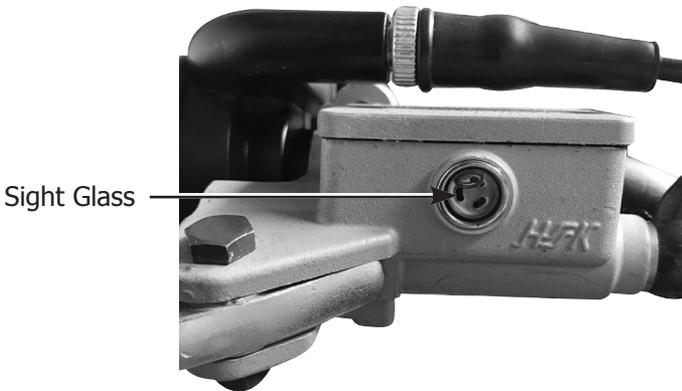
FRONT BRAKE LEVER

The front brake is the hydraulic disc type. As the brake pads wear, the brake fluid level will drop. A leak in the system will also cause the level to drop.

Frequently inspect the system to ensure there are no fluid leaks. Periodically inspect the brake fluid level and the brake pads for wear.

If the front brake lever freeplay does not feel within the normal range while riding, check the brake pads. If they are not worn beyond the recommended limit, there is probably air in the brake system. See your **Certified Motorcycle Mechanic** dealer to have the air bled from the system.

FLUID LEVEL INSPECTION



With the motorcycle in an upright position, check the fluid level. It should be above the LOWER level mark. If the level is at or below the LOWER level mark, check the brake pads for wear.

Worn brake pads should be replaced. If the pads are not worn, have your brake system inspected for leaks.

BRAKE PAD WEAR

Brake pad wear depends on the severity of usage, the type of riding, and riding area conditions. (Generally, the pads will wear faster on wet and dirty riding terrain.) Inspect the pads at each regular maintenance interval.



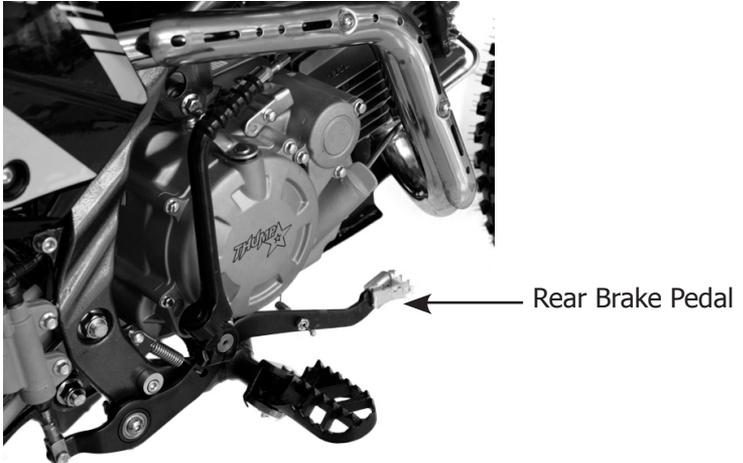
Front Brake Caliper

Check the cutout in each pad. If either pad is worn to the cutout, replace both pads as a set. See your **Certified Motorcycle Mechanic** for this service.

Check that the front lever assembly is positioned properly and the securing bolts are tight.

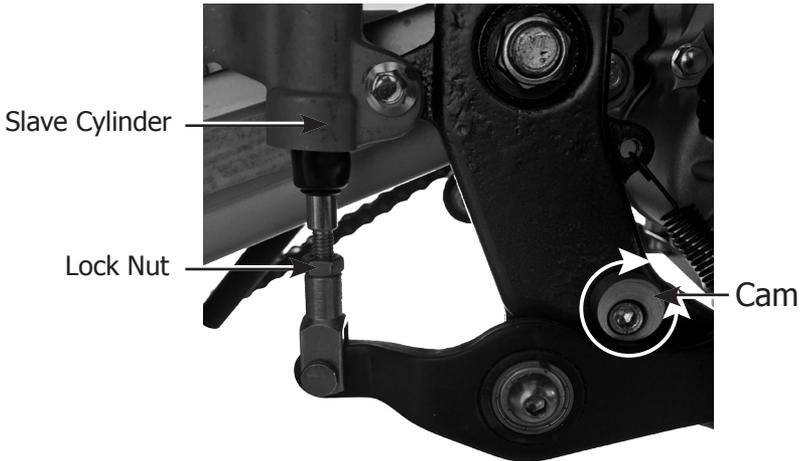
Brake fluid should be added and replaced by your **Certified Motorcycle Mechanic** dealer.

REAR BRAKE PEDAL FREEPLAY



1. Place your motorcycle on its side stand.
2. Check freeplay by slowly depressing the brake pedal until the brake starts to engage

REAR BRAKE PEDAL HEIGHT ADJUSTMENT



1. Loosen lock nut to adjust brake pedal to make it more tight or loose.
2. Loosen cam bolt and turn cam around to raise or lower brake pedal.

Keeping the wheels true (round) and maintaining correct spoke tension is critical to safe motorcycle operation. During the first 100 miles (150 km), spokes will loosen more rapidly due to the initial seating of the parts. Excessively loose spokes may result in instability at high speeds and the possible loss of control. Loose spokes may also cause rim or spoke damage (not covered by warranty). It's also important that the rim locks are secure to prevent tire slippage.

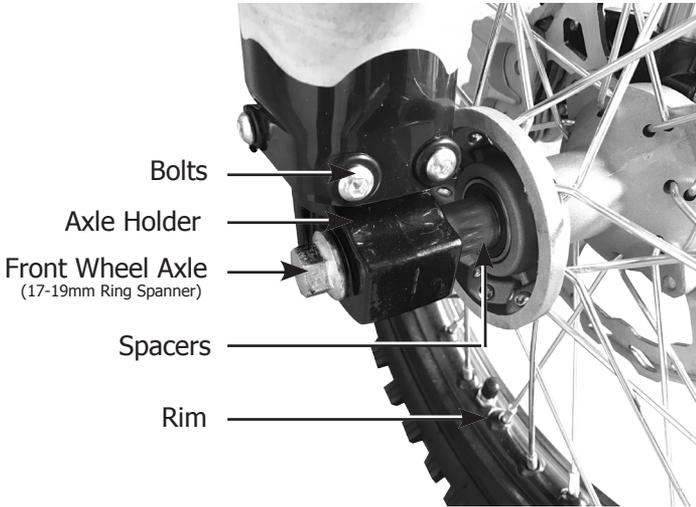
It is not necessary to remove the wheels to perform the recommended service in the Maintenance Schedule. However, information for wheel removal is provided for emergency situations.

WHEEL RIMS & SPOKES



1. Inspect the wheel rims and spokes for damage.
2. Tighten any loose spokes
3. Rotate the wheel slowly to see if it appears to “wobble.” If it does, the rim is out of round or not “true.” If the wobble is noticeable, see your **Certified Motorcycle Mechanic** for inspection.

FRONT WHEEL REMOVAL



1. Raise the front wheel off the ground by placing a maintenance stand or support block under the engine. Secure the rear of the motorcycle with tie-down straps.
2. Remove the axle nuts and the axle holder using a 17-19mm ring spanner.
3. Unscrew and remove the front axle shaft.
4. Remove the wheel and side collars/spacers

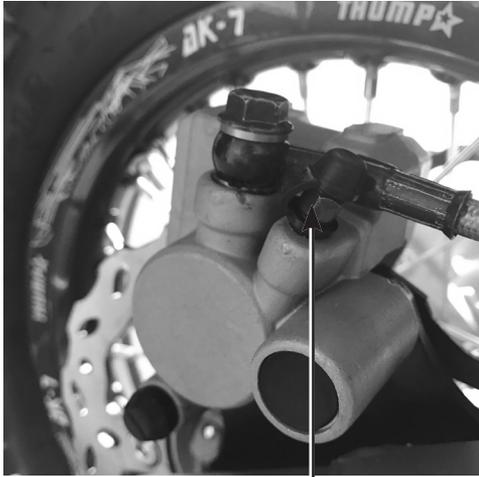
Avoid depressing the brake lever when the wheel is off the motorcycle. This will force the caliper pistons out of the cylinders. The result will be loss of brake fluid. If this occurs, the brake system will require service. See your **Certified Motorcycle Mechanic** for this service.

FRONT WHEEL INSTALLATION

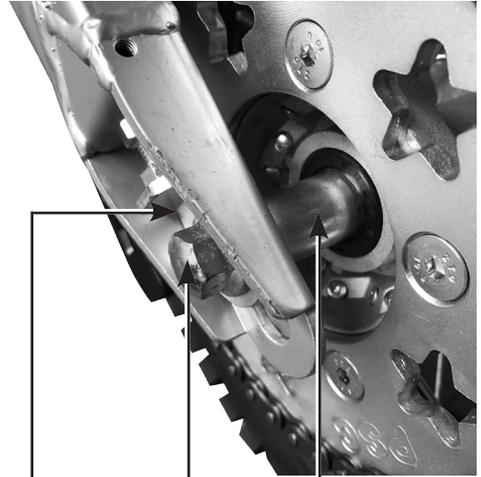
1. Reverse the removal procedure. Install the side collars into the wheel.
2. Insert the front axle shaft through the wheel hub and left fork leg.
3. Tighten the front axle shaft to the specified
Torque: 54 lbf·ft (73.5 N·m, 7.5 kgf·m)
4. Install the axle holder with the UP mark upward and first tighten the upper axle holder nuts until lightly seated, then tighten the lower axle holder nuts until lightly seated.
5. Operate the front brake and pump the fork several times.
6. First tighten the upper axle holder nuts to the specified torque, then tighten the lower axle holder nuts to the same
Torque: 9 lbf·ft (12 N·m , 1.2 kgf·m)
7. After installing the wheel, apply the brake several times and then check if the wheel rotates freely. Recheck the wheel if the brake drags or if the wheel does not rotate freely. Check front brake adjustment

If a torque wrench was not used to install the wheel, see your **Certified Motorcycle Mechanic** as soon as possible to verify proper assembly. Improper assembly may lead to loss of braking capacity.

REAR WHEEL REMOVAL



Bleed Screw



Rear Axle Shaft

Rear Axle Nut

Chain Adjusters

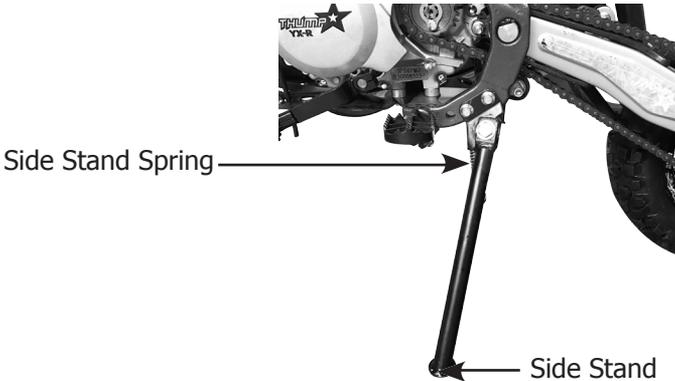
1. Raise the rear wheel off the ground by placing a maintenance stand or support block under the engine. Secure the front of the motorcycle with tie-down straps.
2. Remove the rear brake adjusting nut using a 17-19mm ring spanner.
3. Loosen the rear axle nut while holding the rear axle shaft.
4. Turn both chain adjusters so the rear wheel can be moved all the way forward for maximum drive chain slack.
5. Unscrew the rear axle nut. Pull the rear axle shaft out. Push the wheel forward and derail the drive chain from the rear sprocket. Remove the wheel and side collar.
6. Take care to prevent getting grease, oil, or dirt on the brake shoe surfaces. This can cause poor brake performance or rapid brake shoe wear after reassembly.

REAR WHEEL INSTALLATION

1. Reverse the removal procedure. Install the side collar into the wheel.
2. Adjust the drive chain.
3. Tighten the rear axle nut to the specified
Torque: 80 lbf·ft (108 N·m , 11.0 kgf·m)
4. Adjust the rear brake.
5. Apply the rear brake, release it, then spin the wheel and check that it rotates freely. Repeat this procedure several times.

If a torque wrench was not used to install the wheel, see your **Certified Motorcycle Mechanic** dealer as soon as possible to verify proper assembly. Improper assembly may lead to loss of braking capacity.

Side Stand



1. Check the side stand spring for damage Safety Precautions and loss of tension.
2. Check the side stand assembly for freedom of movement.

If the side stand is stiff or squeaky, clean the pivot area and lubricate the pivot bolt with clean engine oil.

To safely operate your motorcycle, the tires must be the proper type (off-road) and size, in good condition with adequate tread, and correctly inflated.



WARNING

Using tires that are excessively worn or improperly inflated can cause a crash in which you can be seriously hurt or killed. Follow all instructions in this owner's manual regarding tire inflation and maintenance.

The following pages give detailed information on how and when to check your air pressure, how to inspect your tires for wear and damage, and our recommendations on tire repair and replacement.

AIR PRESSURE

Properly inflated tires provide the best combination of handling, tread life, and riding comfort. Generally, underinflated tires wear unevenly, adversely affect handling, and are more likely to fail from being overheated. Underinflated tires can also cause wheel damage in rocky terrain. Overinflated tires make your motorcycle ride harshly, are more prone to damage from surface hazards, and wear unevenly.

Make sure the valve stem caps are secure. If necessary, install new caps.

Always check air pressure when your tires are “cold.” If you check air pressure when your tires are “warm” even if your motorcycle has only been ridden for a few miles the readings will be higher. If you let air out of warm tires to match the recommended cold pressures, the tires will be underinflated. The correct “cold” tire pressures are:

Front	20 psi (138 kPa , 1.4 kgf/cm)
Rear	20 psi (138 kPa , 1.4 kgf/cm)

If you decide to adjust tire pressures for a particular riding condition, make changes a little at a time.

INSPECTION

A flat tire or blowout is inconvenient and may even cause a crash. Take time to inspect your tires and wheels before you ride.



Spoke Nut

Rim Lock Nut



Tire Thread Depth

- Inspect carefully for bumps or bulges in the side of the tire or the tread. Replace any tire that has a bump or bulge.
- Look closely for cuts, slits, or cracks in the tires. Replace a tire if you can see fabric or cord.
- Check for rocks or other objects embedded in the tire or tread. Remove any objects.
- Measure tread depth (1). Replace the tire before depth at the center reaches 0.12 in (3 mm), or any time you notice a reduction in traction.
- Check the position of both valve stems. A tilted valve stem indicates the tube is slipping inside the tire or the tire is slipping on the rim. See your **Certified Motorcycle Mechanic**.

TUBE REPLACEMENT

If a tube is punctured or damaged, you should replace it as soon as possible. A repaired tube may not have the same reliability as a new one, and it may fail while you are riding.

Use a replacement tube equivalent to the original.

We recommend that tubes be replaced by your **Certified Motorcycle Mechanic**. Replacing a tube requires removing and reinstalling the wheel. Any time a tube is replaced, carefully inspect the tire as described on INSPECTION.

TIRE REPLACEMENT

The tires that came on your motorcycle were designed to provide a good combination of handling, braking, durability, and comfort across a broad range of riding conditions.



WARNING

Installing improper tires on your motorcycle can affect handling and stability. This can cause a crash in which you can be seriously hurt or killed. Always use the size and type of tires recommended in this owner's manual.

Front	
Rear	
Type	bias-ply, tube

- Use a replacement tire equivalent to the original.
- Replace the tube any time you replace a tire. The old tube will probably be stretched and, if installed in a new tire, could fail.
- Have the wheel balanced after a new tire is installed.
- We recommend that tires be replaced by your **Certified Motorcycle Mechanic**.

The service life of the chain depends on proper lubrication and adjustment. Poor maintenance can cause premature wear or damage to the drive chain or sprockets.

Under severe usage, or when the motorcycle is ridden in unusually dusty or muddy areas, more frequent maintenance will be necessary.

Before servicing your drive chain, turn the engine OFF, lower the side stand, and check that your transmission is in neutral.

It is not necessary to remove or replace the drive chain to perform the recommended service in the Maintenance Schedule.

INSPECTION



1. Check slack in the lower drive chain run midway between the sprockets. Drive chain slack should allow the following vertical movement by hand: 10 - 20mm
2. Check drive chain slack at several points along the chain. The slack should remain constant. If it isn't, some links may be kinked and binding. Lubricating the chain will often eliminate binding and kinking.

Excessive chain slack may allow the drive chain to damage the engine cases.

3. Inspect the drive chain for:

- damaged rollers
- loose pins
- dry or rusted links
- kinked or binding links
- excessive wear

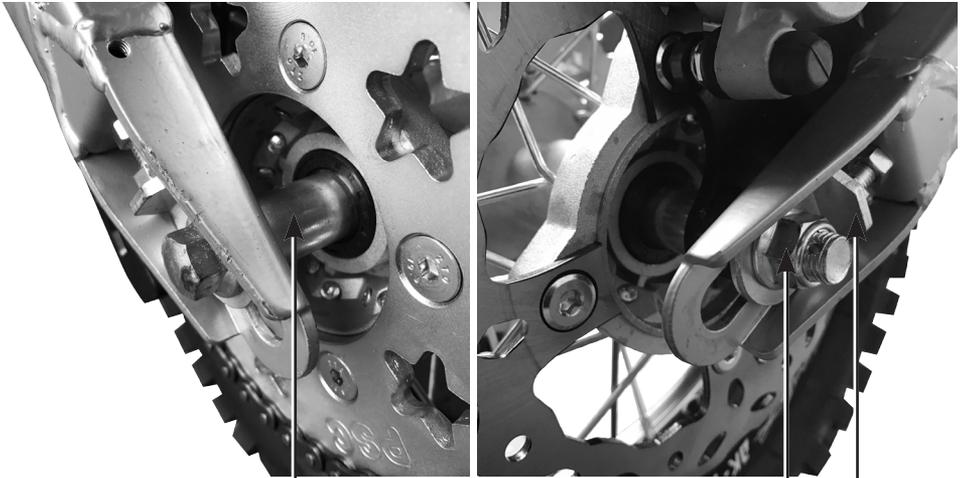
Replace the drive chain if it has damaged rollers, loose pins, or kinks that cannot be freed. Lubricate the drive chain if it appears dry or shows signs of rust. Lubricate any kinked or binding links and work them free. Adjust chain slack if needed.

4. Check the chain slider for wear. If the ridge in the center of the slider is worn, have your **Certified Motorcycle Mechanic** replace the chain slider.
5. Replace the drive chain if chain slack is excessive when the rear axle is moved to the farthest limit of adjustment. Excessive slack indicates the chain is worn beyond its service limit. To check the chain's service limit, remove the drive chain . Then measure the distance between a span of 86 pins, from pin center to pin center. If the distance exceeds the service limit, the drive chain is worn out and should be replaced.
6. Inspect the front and rear sprocket teeth for excessive wear or damage. If necessary, have your **Certified Motorcycle Mechanic** replace a worn sprocket.

NOTICE:

Use of a new chain with worn sprockets will cause rapid chain wear.

ADJUSTMENT



Rear Axle Shaft

Rear Axle Nut

Chain Adjusters

1. Hold the rear axle shaft and loosen the rear axle nut.
2. Loosen the lock nuts on both sides of the swingarm.
3. Turn both the right and left chain adjusters equally to increase or decrease chain slack.
4. After adjusting, be sure the same adjuster index marks align with the stopper pins on both sides of the swingarm.
5. Torque the rear axle nut to: 47 lbf·ft (64 N·m , 6.5 kgf·m)
6. Recheck drive chain slack.
7. Check rear brake pedal freeplay and adjust as necessary. Freeplay is affected when repositioning the rear wheel to adjust\drive chain slack.

If a torque wrench is not used for this installation, see your **Certified Motorcycle Mechanic** as soon as possible to verify proper assembly.

LUBRICATION

Lubricate every 300 miles (500 km) or sooner if chain appears dry. Turn the rear wheel by hand. Saturate each chain link joint so that the lubricant penetrates between the link plates, pins, bushings, and rollers. Lubricate with quality chain oil.

REMOVAL, CLEANING & REPLACEMENT

Your motorcycle has an endless type chain. It should only be removed or replaced by your **Certified Motorcycle Mechanic**.

When the drive chain becomes extremely dirty, it should be removed and cleaned prior to lubrication.

1. Clean the side surfaces of the chain with a dry cloth.
2. Inspect the drive chain for possible wear or damage. Replace the drive chain if it has damaged rollers, loose fitting links, or otherwise appears unserviceable.

Replacement chain: 428 Chain and heavy duty brackets

3. Inspect the sprocket teeth for wear or damage. We recommend replacing the sprocket whenever a new chain is installed.
5. Lubricate the drive chain.

MORE ABOUT: DRIVE CHAIN

- The master link is the most critical element of drive chain security. Master links are reusable, as long as they remain in excellent condition. We recommend installing a new master link retaining clip when the drive chain is reassembled.
- You may find it easier to install a new chain by connecting it to the old chain with a master link and pulling the old chain to position the new chain on the sprockets.

Frequent cleaning and polishing will keep your Thumpstar looking newer longer. Frequent cleaning also identifies you as an owner who values your motorcycle. A clean motorcycle is also easier to inspect and service.

While you're cleaning, be sure to look for damage, wear, and gasoline or oil leaks.

GENERAL RECOMMENDATIONS

- To clean your motorcycle, you may use:
 - Water
 - A mild, neutral detergent and water
 - A mild spray and wipe cleaner/polisher
 - A mild spray and rinse cleaner/degreaser and water
- Avoid products that contain harsh detergents or chemical solvents that could damage the metal, paint, and plastic on your motorcycle.
- If your motorcycle is still warm from recent operation, give the engine and exhaust system time to cool off.
- We recommend the use of a garden hose to wash your motorcycle. High pressure washers (like those at coin-operated car washes) can damage certain parts of your motorcycle. If you use a high pressure washer, avoid spraying the following areas:
 - wheel hubs
 - muffler outlet
 - area under seat
 - engine stop switch
 - under fuel tank
 - carburetor
 - drive chain

NOTICE:

High pressure water (or air) can damage certain parts of your motorcycle.

WASHING YOUR MOTORCYCLE WITH A MILD DETERGENT

1. Rinse your motorcycle thoroughly with cool water to remove loose dirt.
2. Fill a bucket with cool water. Mix in a mild, neutral detergent, such as dish washing liquid or a product made especially for washing motorcycles or automobiles.
3. Wash your motorcycle with a sponge or a soft towel. As you wash, check for heavy grime. If necessary, use a mild cleaner/ degreaser to remove the grime.
4. After washing, rinse your motorcycle thoroughly with plenty of clean water to remove any residue.
5. Dry your motorcycle with a chamois or a soft towel. Leaving water on the surface to air dry can cause dulling and water spots. As you dry, inspect for chips and scratches.
6. Lubricate the drive chain to prevent rusting.
7. Start the engine and let it idle for several minutes. The engine heat will help dry moist areas.
8. As a precaution, ride at a slow speed and apply the brakes several times. This will help
9. dry the brakes and restore normal braking
10. performance.

EXHAUST PIPE AND MUFFLER MAINTENANCE

When the exhaust pipe and muffler are painted, do not use a commercially available abrasive kitchen cleaning compound. Use a neutral detergent to clean the painted surface on the exhaust pipe and muffler. If you are not sure if your exhaust pipe and muffler are painted, contact your dealer.

TIPS

Here's helpful advice on how to prepare for an off-road adventure, how to transport and store your Thumpstar unit, and how to be an environmentally responsible motorcycle owner.

A safe and enjoyable ride begins with good planning and preparation. Always ride with at least one other person in case you have trouble, and let someone know where you're going and when you expect to return.

Before riding in an unfamiliar area, find out in advance if you need special permits, get maps so you can study the terrain, and talk to other riders who know the area. The Forest Service and the Bureau of Land Management (USA only), the Ministry of Natural Resources (Canada only), riding clubs, and off-road magazines are good sources of information.

WHAT TO TAKE TO THE RIDING AREA

Along with your motorcycle and riding gear, you should take along some tools and supplies in case you have a problem.

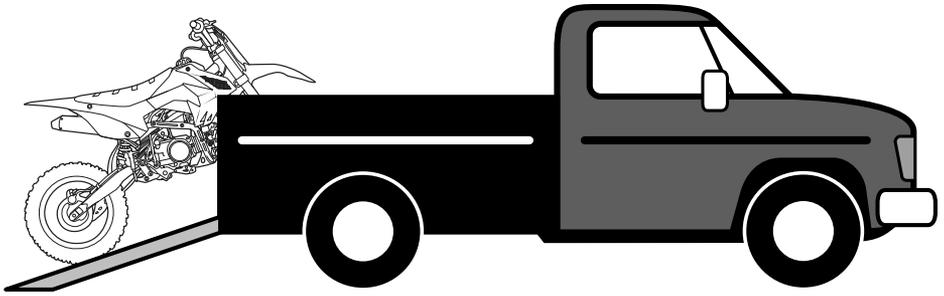
We recommend that you always take water, food, a first aid kit, and your owner's manual. Other items you should consider loading on your truck or trailer include:

- a tool kit
- tire repair supplies and tools, tubes, and tires
- extra parts, such as a drive chain and master links, control levers, cables, and spark plugs
- wire, duct tape, and rope
- extra gasoline

For safety, all refueling should be done at a gas station on the way to the riding area or at your base camp.

If you use a truck or motorcycle trailer to transport your Thumpstar, we recommend that you follow these guidelines:

- Use a loading ramp.
- Make sure the fuel valve is off.
- Secure the motorcycle in an upright position, using motorcycle tie-down straps. Avoid using rope, which can loosen and allow the motorcycle to fall over.



To secure your Thumpstar motorcycle, brace the front wheel against the front of the truck bed or trailer rail. Attach the lower ends of two straps to the tie-down hooks on your vehicle. Attach the upper ends of the straps to the handlebar (one on the right side, the other on the left), close to the fork.

WHAT TO TAKE ON THE TRAIL

What you take with you during a ride depends on the kind of terrain, how long you expect to ride, how far you might go from your base camp or help, and how experienced you or your companions are in making repairs.

If you decide to take some tools, spare parts, or other supplies on the trail, be sure you can carry them safely and know how to use them. Also, be sure to follow the loading guidelines and weight limit.

Check that the tie-down straps do not contact any control cables or electrical wiring.

Tighten both straps until the front suspension is compressed about half-way. Too much pressure is unnecessary and could damage the fork seals.

Use another tie-down strap to keep the rear of the motorcycle from moving.

We recommend that you do not transport your motorcycle on its side. This can damage the motorcycle, and leaking gasoline could be a hazard.

STORING YOUR THUMPSTAR MOTORCYCLE

If you won't be riding for an extended period, such as during the winter, thoroughly inspect your motorcycle and correct any problem before storing it. That way, needed repairs won't be forgotten and it will be easier to get your motorcycle running again.

PREPARATION FOR STORAGE

1. Change the engine oil
2. Fill the fuel tank. Make sure the fuel fill cap is properly installed.
3. Check that the fuel valve is OFF.
4. Drain the carburetor into an approved gasoline container and dispose of it in an approved manner (page). If storage will last longer than one month, carburetor draining is important, to assure proper performance after storage.

5. Store it in an area protected from freezing temperatures and direct sunlight.
6. Wash and dry your motorcycle.
7. Lubricate the drive chain.
8. Inflate the tires to their recommended pressures
9. Store your motorcycle in an unheated area, free of dampness, away from sunlight, with a minimum of daily temperature variation.
10. Cover your motorcycle with a porous material. Avoid using plastic or similar nonbreathing, coated materials that restrict air flow and allow heat and moisture to accumulate.

REMOVAL FROM STORAGE

1. Uncover and clean your motorcycle.
2. If your motorcycle has been stored for more than four months change the engine oil
3. If your motorcycle has been stored for more than two months drain and replace the fuel.
4. Lubricate the drive chain
5. Perform a pre-ride inspection, then test-ride your motorcycle at low speeds.

Owning and riding a motorcycle can be enjoyable, but you must do your part to protect nature. When you show respect for the land, wildlife, and other people, you also help preserve the sport of off-road riding.

Following are tips on how you can be an environmentally responsible motorcycle owner.

Tread Lightly - Stay on existing roads and trails, avoid surfaces that are easily damaged, and ride only in areas approved for off-road vehicles

Keep the Noise Down - Loud motorcycles can be offensive. Ride as quietly as possible, don't modify the muffler or any other part of your air intake and exhaust systems. Such modifications not only increase noise, they also reduce engine performance and may be illegal.

Choose Sensible Cleaners - Use a biodegradable detergent when you wash your motorcycle. Avoid aerosol spray cleaners that contain chlorofluorocarbons (CFCs) which damage the atmosphere's protective ozone layer. Don't throw cleaning solvents away; see the following guidelines for proper disposal.

RecycleWastes - It's illegal and thoughtless to put used engine oil in the trash, down a drain, or on the ground. Used oil, gasoline, and cleaning solvents contain poisons that can hurt refuse workers and contaminate our drinking water, lakes, rivers, and oceans. Before changing your oil, make sure you have the proper containers. Put oil and other toxic wastes in separate sealed containers and take them to a recycling center. Call your local or state office of public works or environmental services to find a recycling center in your area and get instructions on how to dispose of non-recyclable wastes.

With all the challenges you can encounter offroad, there's a chance that sometime something may go wrong. This section gives practical advice to help you deal with a wide range of problems. Take time to read this section before you ride.

GENERAL GUIDELINES

If something goes wrong during a ride, the first thing to do is stop as soon as you safely can. Do not continue riding if you have a flat tire, or you hear an unusual noise, or your motorcycle just doesn't feel right. If you continue riding, you could cause more damage and endanger your own safety.

After a stop, take time to assess the situation. Carefully inspect your motorcycle to identify the problem, then consider your options before you decide what to do.

If a problem is relatively minor and you have the tools, supplies, and skills to make a permanent repair, you may be able to fix it on the trail and continue riding. Or, you may be able to make a temporary repair that allows you to slowly ride back to your base where you can make a permanent repair or get help.

When a problem is more serious or you don't have the tools, supplies, experience, or time to deal with it you need to choose the safest way to get yourself and your motorcycle back to base. For example, if you are close enough, you (or you and another person) might be able to push it back.

Whatever the problem, the most important rules are:

- Always put personal safety first.
- If you made temporary repairs, be sure to have permanent repairs made as soon as possible.
- Do not continue riding if you are hurt or your motorcycle is not in safe riding condition.

Additional recommendations for specific problems follow.

IF YOUR ENGINE QUILTS OR WON'T START

Proper operation and maintenance can prevent starting and engine performance problems. In many cases, the cause of the problem may be a simple operational oversight.

If you have a problem starting the engine or experience poor engine performance the following information may help you. If you can't correct the problem, see or talk to your Thumpstar **Certified Motorcycle Mechanic**.

If your motorcycle won't start, listen as you press the start button. If you don't hear the starter motor turning, refer to the table below.

SYMPTOM:	Starter Motor Doesn't Operate.
POSSIBLE CAUSE	WHAT TO DO
ignition switch OFF	Turn the ignition switch ON.
transmission not in neutral	Shift into neutral.
blown fuse	Replace with a new fuse of the same rating
faulty starter motor	If all possible causes are negative, the starter motor may be faulty. See your dealer.

SYMPTOM	Starter motor works but engine won't start
POSSIBLE CAUSE	WHAT TO DO
out of fuel	Fill the fuel tank.
flooded engine	See flooded engine page
loose or unconnected spark plug cap	Install the spark plug cap securely. If the engine still won't start, see your Certified Motorcycle Mechanic .

SYMPTOM	Engine starts, but runs poorly.
POSSIBLE CAUSE	WHAT TO DO
idles roughly, too fast, stalls	Check engine idle adjustment. If the problem persists, see or talk to your Thumpstar Certified Motorcycle Mechanic .
runs erratically, misfires	See or talk to your Thumpstar Certified Motorcycle Mechanic .
blubbers (rich fuel mixture)	See or talk to your Thumpstar Certified Motorcycle Mechanic .
sooty exhaust (rich fuel mixture)	See or talk to your Thumpstar Certified Motorcycle Mechanic .
detonates or pings under load	If applicable, switch to the recommended octane gasoline or change your brand of gasoline. If the problem persists, see your Certified Motorcycle Mechanic .
afterfires (backfires)	See or talk to your Thumpstar Certified Motorcycle Mechanic .
pre-ignition (runs on after ignition switched OFF)	See or talk to your Thumpstar Certified Motorcycle Mechanic .

IF YOU HAVE A FLAT TIRE

How you handle a flat tire on the trail depends on how serious the tube or tire damage is, and what tools and supplies you have with you.

If you have a slow leak or a minor puncture, there are two ways to try making a temporary repair:

- Use an aerosol tire sealer to seal the puncture and inflate the tube. (This can be done without removing the tire or wheel.)
- Use a tube patch kit to repair the puncture. (This requires removing the tire.)

If the leak is more serious, or a temporary repair doesn't hold, the tube must be replaced. The tire will also need to be replaced if it is damaged. Replacing a tube or tire involves removing and re-installing the wheel.

If you are unable to repair a flat tire on the trail, you will need to push the motorcycle back to your base or send for help. We strongly recommend that you do not try to ride with a flat tire. The motorcycle will be hard to handle, and if the tire comes off the rim, it may lock up the wheel and cause you to crash.



WARNING

Riding your motorcycle with a temporary tire repair can be risky. If the temporary repair fails, you can crash and be seriously injured or killed. If you must ride with a temporary tire repair, ride slowly and carefully until the tire is permanently repaired or replaced.

IF YOU CRASH

Personal safety is your first priority after a crash. If you or anyone else has been injured, take time to assess the severity of the injuries and whether it is safe to continue riding. If you cannot ride safely, send someone for help. Do not ride if you will risk further injury.

If you decide that you are capable of riding safely, first evaluate the condition of your motorcycle. If the engine is still running, turn it off and look it over carefully; inspect it for fluid leaks, check the tightness of critical nuts and bolts, and secure such parts as the handlebar, control levers, brakes, and wheels.

If there is minor damage, or you are unsure about possible damage but decide to try riding the motorcycle back to your base, ride slowly. Personal safety is your first priority after a crash and cautiously.

Sometimes, crash damage is hidden or not immediately apparent. When you get home, thoroughly check your motorcycle and correct any problems you find. Also, be sure to have your **Certified Motorcycle Mechanic** check the frame and suspension after any serious crash.

IF A COMPONENT FAILS

The drive chain, master link, brake lever or pedal, control cables, and other components can be damaged as you ride in dense brush or over rocky terrain. Making a trailside repair depends on how serious the damage is and what tools and supplies you have with you.

- If the drive chain comes off because the master link clip gets knocked off, you may be able to put the chain back on with a new master link. However, if the chain breaks or does other damage when it comes off, you may not be able to make a trailside repair.
- If any component of the front brake system is damaged, you may be able to ride carefully back to your base using the rear brake for slowing or stopping.
- If you damage a throttle cable or other critical component, your motorcycle may be unsafe to ride. Carefully assess the damage and make any repairs that you can. But if there is any doubt, it's best to be conservative and safe.

This section contains dimensions, capacities, and other technical data, plus information on government requirements and how to break-in your motorcycle.

VEHICLE IDENTIFICATION

Serial Numbers - The VIN and engine serial number are required when you register your motorcycle. They may also be required when ordering replacement parts. You may record these numbers in the section at the rear of the manual.



VIN PLATE



ENGINE NUMBER

Help assure your motorcycle's future reliability and performance by paying extra attention to how you ride during the first operating day or 15 miles (25 km). During this period, avoid full-throttle starts and rapid acceleration.

NOTICE:

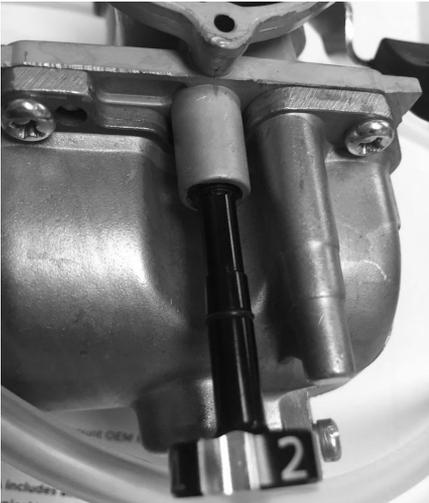
When the carburetor has been modified for high altitude operation, the air-fuel mixture will be too lean for low altitude use. Operation at altitudes below 5,000 feet (1,500 meters) with a modified carburetor may cause the engine to overheat and result in serious engine damage. For use at low altitudes, have your servicing dealer return the carburetor to original factory specifications.

HIGH ALTITUDE CARBURETOR ADJUSTMENT

At high altitude, the standard carburetor airfuel mixture will be too rich. Performance will decrease, and fuel consumption will increase. A very rich mixture will also foul the spark plug and cause hard starting. Operation at an altitude that differs from that at which this engine was certified, for extended periods of time, may increase emissions.

High altitude performance can be improved by specific modifications to the carburetor. If you always operate your engine at altitudes above 6,500 feet (2,000 meters), have your servicing dealer perform this carburetor modification. This engine, when operated at high altitude with the carburetor modifications for high altitude use, will meet each emission standard throughout its useful life.

Even with carburetor modification, engine horsepower will decrease about 3.5% for each 1,000-foot (300-meter) increase in altitude. The effect of altitude on horsepower will be greater than this if no carburetor modification is made.



Adjustable Air Fuel Screw



Use to adjust air fuel mixture for your bike

Some conventional gasolines are being blended with alcohol or an ether compound. These gasolines are collectively referred to as oxygenated fuels. To meet clean air standards, some areas of the United States and Canada use oxygenated fuels to help reduce emissions.

If you use an oxygenated fuel, be sure it is unleaded and meets the minimum octane rating requirement.

Before using an oxygenated fuel, try to confirm the fuel's contents. Some states/ provinces require this information to be posted on the pump.

The following are the EPA-approved percentages of oxygenates:

ETHANOL (ethyl or grain alcohol) 10% by Volume.

You may use gasoline containing up to 10% ethanol by volume. Gasoline containing ethanol may be marketed under the name "Gasohol"

MTBE (Methyl Tertiary Butyl Ether) 15% by Volume

You may use gasoline containing up to 15% MTBE by volume.

METHANOL (methyl or wood alcohol) 5% by Volume

You may use gasoline containing methanol containing up to 5% methanol by volume as long as it contains cosolvents and corrosion inhibitors to protect the fuel system. Gasoline containing more than 5% methanol by volume may cause starting and/or performance problems. It may also damage metal, rubber, and plastic parts of your fuel system.

If you notice any undesirable operating symptoms, try another service station or switch to another brand of gasoline.

Fuel system damage or performance problems resulting from the use of an oxygenated fuel containing more than the percentages of oxygenates mentioned above are not covered under warranty.

Oxygenated fuels can damage paint and plastic. Be careful not to spill fuel when filling the fuel tank. Wipe up any spills immediately.

TSR-C 160

ENGINE AND TRANSMISSION

Engine	YX 4 Stroke
CC Rating	155cc
Gearbox	Manual 4 speed(N1234)
Starter	Kick
Carburetion	Mikuni VM26 / PZ30
Exhaust	Pipe Bomb DW1 38mm Exhaust System
Final Drive	428 Chain

SUSPENSION, BRAKES AND WHEELS

Suspension Front	VS1 Fully Adjustable Forks 770mm 45/48mm
Suspension Rear	Mono Shock Length 390mm
Brakes Front	Disc HSK Dual Piston
Brakes Rear	Disc HSK Single Piston
Wheel & Tyre Front	Steel Rim 70/100-17
Wheel & Tyre Rear	AK-7 Alloy 7075 Rim w/ Rim Lock 80/100-14

DIMENSIONS AND WEIGHT

Wheelbase	1260mm 50"
Seat Height	880mm 35"
Carton Dimentions	1620x385x735mm .40 m3
Plastics/Graphics	TS MID
Weight (n.w/g.w)	75/85kg 165/187lbs
Tank Capacity	5 Litres 1.3gallon

TSR-C 180

ENGINE AND TRANSMISSION

Engine	YX 4 Stroke
CC Rating	180cc
Gearbox	Manual 4 speed(N1234)
Starter	Kick
Carburetion	Keihin PE28
Exhaust	Pipe Bomb DW1 38mm Exhaust System
Final Drive	428 Chain

SUSPENSION, BRAKES AND WHEELS

Suspension Front	VS1 Fully Adjustable Forks 770mm 45/48mm
Suspension Rear	Mono Shock Length 390mm
Brakes Front	Disc HSK Dual Piston
Brakes Rear	Disc HSK Single Piston
Wheel & Tyre Front	Steel Rim 70/100-17
Wheel & Tyre Rear	AK-7 Alloy 7075 Rim w/ Rim Lock 80/100-14

DIMENSIONS AND WEIGHT

Wheelbase	1260mm 50"
Seat Height	880mm 35"
Carton Dimentions	1620x385x735mm .40 m3
Plastics/Graphics	TS MID
Weight (n.w/g.w)	75/85kg 165/187lbs
Tank Capacity	5 Litres 1.3gallon

TSR-C 190

ENGINE AND TRANSMISSION

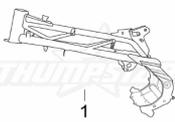
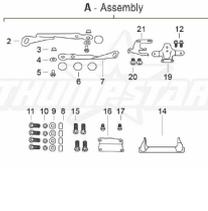
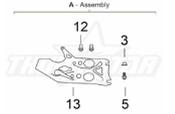
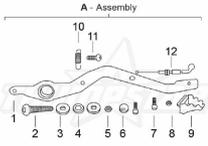
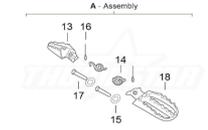
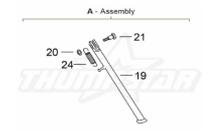
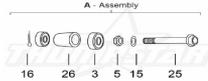
Engine	Daytona 4 Stroke
CC Rating	190cc
Gearbox	Manual 4 speed(N1234)
Starter	Kick
Carburetion	Keihin PE28
Exhaust	Pipe Bomb DW1 38mm Exhaust System
Final Drive	428 Chain

SUSPENSION, BRAKES AND WHEELS

Suspension Front	VS1 Fully Adjustable Forks 770mm 45/48mm
Suspension Rear	DNM Hornet Linkage Shock Length 390mm
Brakes Front	Disc HSK Dual Piston
Brakes Rear	Disc HSK Single Piston
Wheel & Tyre Front	Steel Rim 70/100-17
Wheel & Tyre Rear	AK-7 Alloy 7075 Rim w/ Rim Lock 80/100-14

DIMENSIONS AND WEIGHT

Wheelbase	1260mm 50"
Seat Height	880mm 35"
Carton Dimentions	1620x385x735mm .40 m3
Plastics/Graphics	TS MID
Weight (n.w/g.w)	75/85kg 165/187lbs
Tank Capacity	5 Litres 1.3gallon

FRAME SYSTEM											
FRAME	POS.	ERP CODE	NAME	SPECIFICATION	ENGLISH NAME	单位	零件长度 (mm)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
	1	3121	3.500.0383	PH10L一字车架	脚踏车脚踏车车架(CRF) 铁马 Man Frame	个		1			WREFF
FRAME ASSEMBLY PARTS											
	A	Complete Assembly									
	2	x	3.730.0021	零件支脚	CRF110金色黑色	个		1			WREFF
	3	x	7.140.0019	合金钢六角法兰脚踏板	M6扁白锌	个		3			WREFF
	4	x	7.210.0070	平垫圈	Ø20*12*1.5镀锌	个		2			WREFF
	5	x	7.010.0030	六角法兰螺栓	M6*20扁白锌	个		2			WREFF
	6	3517	6.250.0020	零件胶套	CRF110	只	4				WREFF
	7	x	3.730.0022	零件支脚	CRF110金色黑色	个		1			WREFF
	8	x	3.330.0180	发动机前衬套	Ø9*Ø27*11镀锌	个	4				WREFF
	9	x	7.220.0020	弹簧垫圈	GB	个	4				WREFF
	10	x	7.210.0000	平垫圈	Ø20*12镀锌	个	4				WREFF
	11	x	7.070.0180	内六角圆头螺栓	M6*10扁白锌	个	4				WREFF
	14	3066	3.550.0022	发动机后轴	PH10白色	个	1				WREFF
	15	x	7.070.0170	内六角圆头螺栓	M6*10扁白锌	个	4				WREFF
	16	3069	3.720.0030	齿状固定垫片	CRF110 黑色	片	1				WREFF
	17	x	7.010.0010	六角法兰螺栓	M6*12扁白锌	个	2				WREFF
	19	3061	1.017.0080	油漆固定片	PH10L(CRF110) 铁灰色	个	1				WREFF
	20	x	7.060.0020	内六角平头螺栓	M6*10扁白锌	个	2				WREFF
	21	3062	1.018.0020	油漆固定支架	PH10L 黑色	个	1				WREFF
BASH PLATE											
	A	Complete Assembly									
	12	3002	3.540.0051	发动机盖板	1号脚踏车脚踏板 打脚脚踏板 Engine plate	块	1				WREFF
	13	x	7.010.0020	六角法兰螺栓	M6*12扁白锌	个	5				WREFF
	3	x	7.140.0019	合金钢六角法兰脚踏板	扁白扁白	个	3				WREFF
	5	x	7.010.0030	六角法兰螺栓	M6*20扁白锌	个	2				WREFF
FRAME SPARE PARTS											
BRAKE PEDAL											
	A	Complete Assembly									
	1	3523	4.260.0192	脚踏板	PH10L上弯式(平弯式) 黑色 铁 Foot brake pedal	块	1				WREFF
	2	x	7.120.0210	平头螺母内六角	M6*40	个	1				WREFF
	3	3527	7.390.0010	全封闭轴承	GB8	个	4				WREFF
	4	3362	7.210.0110	平垫圈	Ø9*Ø17*2.5电镀锌(金工制件)	个	4				WREFF
	5	x	7.160.0040	非金属材料六角形螺母	扁白扁白	个	2				WREFF
	6	3526	7.440.0010	锥形衬套后轴	Ø18*Ø6.5*9电镀锌 J1J2J3通用	个	1				WREFF
	7	x	7.070.0060	内六角圆头螺栓	M6*12扁白锌	个	2				WREFF
	8	x	7.150.0010	合金钢六角形螺母	扁白扁白	个	1				WREFF
	9	3363	4.280.0030	脚踏板头	铁 BSE(J1J2)黄色	个	1				WREFF
	10	3524	4.270.0050	脚踏板弹簧	B4	个	1				WREFF
	11	x	7.120.0170	平头螺母内六角	M6*14	个	1				WREFF
	12	3073	4.430.0010	脚踏板轴		根	1				WREFF
FOOTPEG											
	A	Complete Assembly									
	13	x	3.570.0092	脚踏	铁脚踏(左)	个	1				WREFF
	14	3196	3.590.0030	脚踏弹簧	不锈钢(左、右)	根	1				WREFF
	15	x	7.210.0000	平垫圈	Ø20*12镀锌	个	5				WREFF
	16	x	7.230.0030	开口销	Ø2.5*16	个	3				WREFF
	17	x	7.240.0030	圆柱销	Ø2*42扁白锌	根	2				WREFF
	18	x	3.570.0091	脚踏	铁脚踏(右)	个	1				WREFF
STAND											
	A	Complete Assembly									
	19	3027	3.610.0170	边支撑	340mm黑色平头	个	1				WREFF
	20	x	7.210.0180	平垫圈	Ø12*Ø24*1.5镀锌	个	1				WREFF
	21	x	7.030.0010	六角法兰螺栓	M10*25镀锌	个	1				WREFF
	24	3252	3.620.0010	边支撑弹簧	Ø9mm	个	1				WREFF
CHAIN ROLLER ASSEMBLY											
	A	Complete Assembly									
	3	3527	7.390.0010	全封闭轴承	GB8	个	4				WREFF
	5	x	7.160.0040	非金属材料六角形螺母	扁白扁白	个	2				WREFF
	15	x	7.210.0080	平垫圈	Ø20*12镀锌	个	5				WREFF
	16	x	7.230.0030	开口销	Ø2.5*16	个	3				WREFF
	25	x	7.120.0080	不锈钢内六角	M6*50	个	1				WREFF
	26	3030	2.060.0010	滚轮架	BSE MOTO 黑色	个	1				WREFF

SUBFRAME		POS.	ERP CODE	NAME	SPECIFICATION	ENGLISH NAME	单位	平均成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A				Complete Assembly								
15	x	7.210.0060		平垫圈	Ø8*16镀锌	Flat washer	个		5		¥REF1	
18	x	3.570.0091		脚踏	铸钢黑色(右)	Cast steel foot peg(right)	个		1		¥REF1	
27	x	7.010.0140		六角法兰面螺栓	M8*25蓝色锌		个		4		¥REF1	
28	x	3.330.0070		尾灯支架安装螺栓	Ø8*14*13镀锌		个		4		¥REF1	
29	3021	3.640.0012		枕架	PH100,蓝色 铁灰色		根		1		¥REF1	

SWINGARM SYSTEM

SWINGARM ASSEMBLY		POS.	ERP CODE	NAME	SPECIFICATION	ENGLISH NAME	单位	平均成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A				Complete Assembly								
1	3529	7.360.0100		全副脚踏架	G201		个		2		¥REF1	
2	3511	3.510.0450		力霸铁一字叉叉	14寸平嘴铝叉15孔(越野款)	Kofix Shape Steel rear swingarm (14) silver	个		1		¥REF1	Optional color black
3	x	3.330.0311		中文金属脚踏架	Ø12*Ø22*19镀锌		个		2		¥REF1	
4	x	3.320.0010		中文轴	Ø12*10*Ø12*1.25(PH10.5)		根		1		¥REF1	
8		7.140.0040		合金螺母角法兰脚踏架	M12*1.25蓝色锌	Nut for Swingarm axle	个		1		¥REF1	
14		7.430.0010		卡扣	单孔尼龙塑料	Buckle	个		1		¥REF1	
15		7.430.0020		卡扣	双孔尼龙塑料	Buckle	个		1		¥REF1	

SWINGARM

POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	平均成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS		
2	3513	3.510.0450		力霸铁一字叉叉	14寸平嘴铝叉15孔(越野款)	Kofix Shape Steel rear swingarm (14) silver	个		1		¥REF1	Optional color black

CHAIN SLIDER

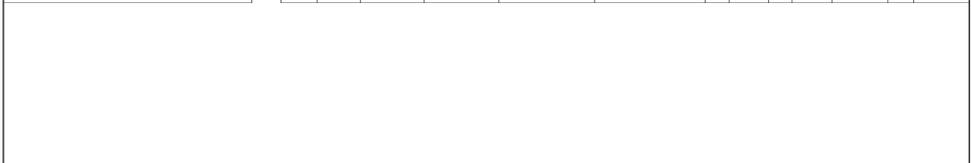
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5	3034	3.350.0010		中文护罩	BSE 黑色橡胶	Chain Slider	个		1		¥REF1	
6	3361	3.350.0060		BSE中文护罩垫片	橡胶(电泳)		个		2		¥REF1	
7	x	7.090.0040		十字槽沉头螺钉	M8*16蓝色镀锌	Screw for install chain slider	个		4		¥REF1	

CHAIN GUIDE

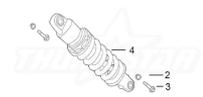
POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	平均成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS		
A				Complete Assembly								
9-1	+	2.080.0010		脚踏脚踏架		Chain guide spacer	个		2		¥REF1	
9	3035	2.100.0060		脚踏脚踏架	BSE黑色(在脚踏架安装螺栓M8)	Chain chain guide	个		1		¥REF1	
10	x	7.010.0171		六角法兰面螺栓	M8*45蓝色锌	Screw for install chain guide	个		2		¥REF1	

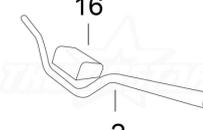
SUSPENSION SYSTEM

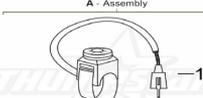
POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	平均成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS		
A				Complete Assembly								
1	3113	3.270.1120		前减震	770mm*45°黑色平嘴调马塔	770*45°48 front suspension, unadjustable (MARZOCCHI copy)	根		1		¥REF1	
1-1	3535	3.290.0070		前减震保护片	伊马橡胶(LT下)	Front suspension protection (MARZOCCHI copy)	付		1		¥REF1	INCLUDE FIRTT
1-2	3535	3.290.0070		前减震保护片	伊马橡胶(LT下)	Front suspension protection (MARZOCCHI copy)	付		1		¥REF1	INCLUDE FIRTT
1-3	3113	3.270.1120		前减震	770mm*45°黑色平嘴调马塔	770*45°48 front suspension, unadjustable (MARZOCCHI copy)	根		1		¥REF1	
		7.010.0460		合金螺母安装螺栓	M10*1.25*45蓝色锌(平嘴)	Hexagon flange bolt	个		2		¥REF1	
		7.140.0030		合金螺母角法兰脚踏架	M10*1.25蓝色锌	Al metal flange sh lock nut	个		2		¥REF1	
		7.010.0460		合金螺母安装螺栓	M10*1.25*45蓝色锌(平嘴)	Hexagon flange bolt	个		2		¥REF1	

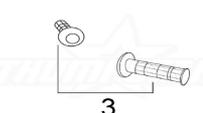


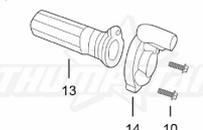
FORK GUARD										
POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A - Assembly 										
A		Complete Assembly								
1-1	3535 3.290.0070	前减震器护片 (MARZOOCHI copy)	仿马铃奇(松下)	Front suspension protection (MARZOOCHI copy)	付		1		#REF!	INCLUDE FRITT
1-2	3535 3.290.0070	前减震器护片 (MARZOOCHI copy)	仿马铃奇(松下)	Front suspension protection (MARZOOCHI copy)	付		1		#REF!	INCLUDE FRITT
5	7.140.0030	合金钢六角法兰扁头锁紧螺帽M10*1.25扁自钻		All metal flange sh lock nut	个		2		#REF!	
6	7.010.0460	铝减震下安装螺栓 M10*1.25*45扁自钻(铣字)J27		Hexagon flange bolt	个		2		#REF!	

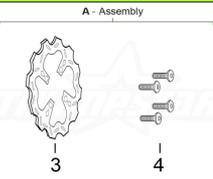
REAR SUSPENSION										
POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A - Assembly 										
A		Complete Assembly								
2	3114 3.280.0480	后减震器	325mm*9*12*202mm白色弹簧	Rear shock	根		1		#REF!	
3	7.140.0030	合金钢六角法兰扁头锁紧螺帽M10*1.25扁自钻		All metal flange sh lock nut	个		2		#REF!	
3	7.010.0460	铝减震下安装螺栓 M10*1.25*45扁自钻(铣字)J27		Hexagon flange bolt	个		2		#REF!	

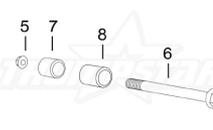
OPERATING SYSTEM										
POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A - Assembly 										
A		Complete Assembly								
2	4.010.0220	钢空管车把	775-780 黑色 Φ28.5*22.2	Steel handlebar	根		1		#REF!	
16	6.040.0030	胶棒管	方型内55	Square Handbar protection (inner width 55mm)	个		1		#REF!	

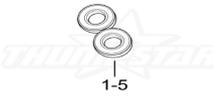
KILL SWITCH										
POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A - Assembly 										
A		Complete Assembly								
1	5.130.0020	开关	红色一点式熄火	Off switch	个		1		#REF!	

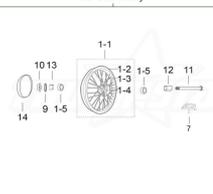
GRIP										
POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A - Assembly 										
A		Complete Assembly								
3	4.030.0060	把套	灰色(胶)	Handle grips black	付		1set		#REF!	

THROTTLE										
POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A - Assembly 										
A		Complete Assembly								
10	7.010.0080	六角法兰扁头螺帽	M6*35扁自钻	Hexagon flange bolt	个		2		#REF!	
13	4.020.0010	滤芯	白色	Throttle Handle Cone	个		1		#REF!	
14	4.050.0120	油门罩	橡胶黑色包胶	Gas throttle	只		1		#REF!	

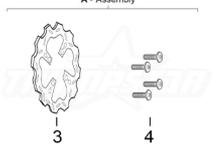
FRONT DISC		POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS	
A - Assembly		A		Complete Assembly									
		3	4.230.0130	前碟刹盘	Ø207/16碟式花序(F086A-26)	Front disc brake plate	片		1		#REF!		
		4	7.080.0010	内六角自锁螺栓	M8*16扁六角		个		4		#REF!		

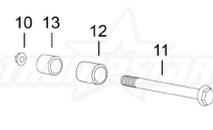
FRONT AXLE ASSEMBLY		POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A - Assembly		A		Complete Assembly								
		5	7.140.0050	金属制六角法兰碟刹碟	M14*1.5碟自刹		个		1		#REF!	
		6	3.130.0422	轮轴	Ø15*22*22*14*1.5碟刹碟打钉	Wheel axle	根		1		#REF!	
		7	3.330.0620	轮轴衬套	Ø15*Ø22*30碟轴		个		1		#REF!	
		8	3.330.0660	轮轴衬套	Ø15*Ø22*30碟轴		个		1		#REF!	

FRONT WHEEL BEARING		POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A - Assembly		A		Complete Assembly								
		1-5	7.390.0110	金属制轴承	6202		个		2		#REF!	

REAR DRIVING SYSTEM		POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A - Assembly		A		Complete Assembly								
		1	3.080.0214	后轮总成	50.5 载1.85*142个气门嘴孔	12"rear rim and hub set	套		1		#REF!	
		1-1	3.020.0941	钢圈	WM 1.85*14黑色(2个气门嘴孔)		个		1		#REF!	
		1-2	3.050.0030	轴承衬套	ØK		个		32		#REF!	
		1-3	3.040.0240	轴套	后轮14寸 50.2寸内15mm		根		16		#REF!	
		1-3	3.040.0230	轴套	后轮14寸 50.2寸内15mm		根		16		#REF!	
		1-4	3.010.0020	螺母	50-210 黑色 (230)		个		1		#REF!	
		1-5	7.390.0110	金属制轴承	6202		个		2		#REF!	
		7	3.110.0340	内胎防侧滑	1.85G62		个		1		#REF!	
		9	2.210.0230	半轴衬套	Ø15*Ø22*30碟轴		个		1		#REF!	
		10	7.140.0050	金属制六角法兰碟刹碟	M14*1.5碟自刹		个		1		#REF!	
		11	3.130.0381	轮轴	Ø15*15*22*14*1.5碟刹碟打钉	Rear wheel axle	根		1		#REF!	
		12	3.330.0680	轮轴衬套	Ø15*Ø22*31碟轴		个		1		#REF!	
		13	3.330.0610	轮轴衬套	Ø15*Ø22*33碟轴		个		1		#REF!	
		14	3.050.0030	衬套	14*1		个		1		#REF!	

REAR TIRE ASSEMBLY		POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A - Assembly		A		Complete Assembly								
		2	3.090.1020	SRL 碟刹轮胎	50/100-14	12"inner tube	套		1		#REF!	
		2-1	3.090.1022	SRL 碟刹件胎	50/100-14		个		1		#REF!	

REAR DISK		POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A - Assembly		A		Complete Assembly								
		3	4.240.0070	后碟刹盘	Ø190*76碟式花序(F086-28)	Rear disc brake plate	片		1		#REF!	
		4	7.080.0010	内六角自锁螺栓	M8*16扁六角		个		4		#REF!	

REAR AXLE ASSEMBLY		POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购成本 (元)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A - Assembly		A		Complete Assembly								
		10	7.140.0050	金属制六角法兰碟刹碟	M14*1.5碟自刹		个		1		#REF!	
		11	3.130.0381	轮轴	Ø15*15*22*14*1.5碟刹碟打钉	Rear wheel axle	根		1		#REF!	
		12	3.330.0680	轮轴衬套	Ø15*Ø22*31碟轴		个		1		#REF!	
		13	3.330.0610	轮轴衬套	Ø15*Ø22*33碟轴		个		1		#REF!	

FAIRINGS SYSTEM										
PLASTICS ASSEMBLY										
POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购数量 (25)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A - Assembly										
1	3.520.0012	Complete Assembly			个	1			#REF!	
2	7.010.0010	支架	CRF110Z白漆 黄色 剪力AF7		个	4			#REF!	
3	6.110.0200	六角法兰盖螺栓	M6*12蓝白锌		个	1			#REF!	
4	6.200.0017	脚踏板	CRF110白色	FRONT NUMBER PLATE	块	1			#REF!	
5	7.010.0020	脚踏板螺栓	CRF110黄头绿	Front fender blue	块	1			#REF!	
6	7.210.0070	脚踏板	M6*12蓝白锌		个	11			#REF!	
7	7.210.0070	脚踏板	M6*12蓝白锌		个	3			#REF!	
7	7.140.0010	铝合金六角法兰盖螺母	M6蓝白锌		个	6			#REF!	
8	6.150.0079	铝合金螺母	CRF110 黄头绿	Front left side fender blue	块	1			#REF!	
9	6.170.0061	铝合金螺母	CRF110 黄头绿		块	1			#REF!	
10	6.170.0080	铝合金螺母	CRF110 黄头绿		块	1			#REF!	
11	7.100.0020	十字槽盘头自攻螺钉	4.2*8		个	1			#REF!	
12	6.170.0090	铝合金螺母	CRF110 黄头绿		块	1			#REF!	
13	6.170.0071	铝合金螺母	CRF110 黄头绿		块	1			#REF!	
14	6.160.0011	铝合金螺母	CRF110 黄头绿		块	1			#REF!	
15	6.250.0020	脚踏板	CRF110		块	3			#REF!	
17	6.180.0071	脚踏板	CRF110 黄头绿		块	1			#REF!	
18	6.180.0060	脚踏板螺母	CRF110 黄头绿		块	1			#REF!	
19	7.100.0030	十字槽盘头自攻螺钉	4.2*12(大)		个	4			#REF!	
20	6.160.0060	铝合金螺母	CRF110 黄头绿	Front right side fender blue	块	1			#REF!	
SHOCK GUARD										
POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购数量 (25)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A - Assembly										
5	7.010.0020	六角法兰盖螺栓	M6*16蓝白锌		个	11			#REF!	
7	7.140.0010	铝合金六角法兰盖螺母	M6蓝白锌		个	6			#REF!	
16	6.230.0012	铝柱盖	CRF110(25)		块	1			#REF!	
FUEL DELIVERY SYSTEM										
POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购数量 (25)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
TANK ASSEMBLY										
A - Assembly										
A	3540	Complete Assembly			个	1			#REF!	
1	3052	6.030.0170 Fuel Cap	燃油盖	燃料盖	个	1			#REF!	
9	x	7.050.0010 Bolt M6*10	内六角圆柱头螺钉	M6*10蓝白锌	个	1			#REF!	
2	x	7.010.0040 M6*25 Bolt	六角法兰盖螺栓	M6*25蓝白锌	个	1			#REF!	
3	x	3.340.0030 Stepwasher6.5*6	脚踏板	6E.5*99-600*15-17mm	个	3			#REF!	
4	3532	6.080.0110 Fuel Tank	燃油箱	CRF110燃油箱	个	1			#REF!	
8	x	7.010.0050 Bolt M6*30	六角法兰盖螺栓	M6*30蓝白锌	个	2			#REF!	
FUEL TAP ASSEMBLY										
POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购数量 (25)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A - Assembly										
1-2	3542	Complete Assembly			个	1			#REF!	
1					个	1			#REF!	
1-1					个	1			#REF!	
FUEL SWITCH										
POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购数量 (25)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
A - Assembly										
A		Complete Assembly			个	1			#REF!	
5	x	7.070.0060 Bolt M6*16	内六角圆柱头螺钉	M6*16蓝白锌	个	1			#REF!	
6	3051	1.020.0010 Fuel Tap	燃油开关	ATV 燃油开关	个	1			#REF!	
7	x	1.026.0020 Fuel Filter	燃油滤清器	白色塑料	个	1			#REF!	
SEAT SYSTEM										
POS.	ERP CODE	CHINESE NAME	SPECIFICATION	ENGLISH NAME	单位	采购数量 (25)	QTY	ORDER QTY	TOTAL AMOUNT	REMARKS
SEAT ASSEMBLY										
A - Assembly										
10	3657	6.010.0454 Seat	坐垫	CRF110铝合金	个	1			#REF!	
11	x	7.210.0090 Washer 60*60	脚踏板	60*60蓝白锌	个	1			#REF!	
12	x	7.160.0040 Nut M6	铝合金六角内六角螺母	M6蓝白锌	个	1			#REF!	

Finding Parts at our website

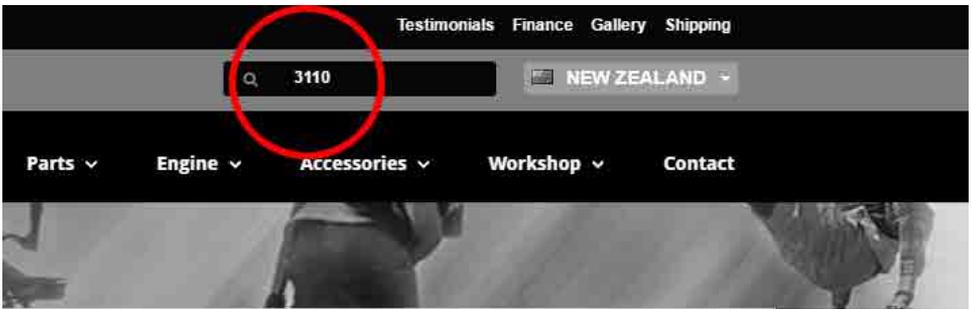
Websites

<https://www.tboltusa.com/>

<https://www.thumpstar.com.au/>

<https://www.thumpstar.co.nz/>

- Go to our website then copy the part number or ERP CODE in our Spare Part Catalogue and paste it in the search bar then press enter or click the search icon beside it.



- After searching you will see the parts listed below the search bar

SUBSCRIBE

email address

SUBSCRIBE

PARTS

- Brake
- Chain & Sprocket
- Frame & Footpeg
- Graphic & Decal
- Handlebar & Control
- Muffler & Exhaust
- Petrol Tank
- ...

Your search for "3110" revealed the following

3110



Air Filter - 30mm - Straight | 3100

\$20.57

If you find a CHEAPER PRICE, we will guarantee to beat it, all

In the unlikely event a problem arises with your Thumpstar, then below is the warranty information. Thumpstar has been around since 2003 and overall has a 1%(1/100) failure rate on engines and 4%(4/100) on the rest of the motorcycle, which are really good statistics. The good thing about the 50cc to 190cc models is they are really basic and easily fixed, so if you are out of warranty then its not going to break the bank, example the worst case scenario is a engine failure, which retail \$349 for a brand new 125cc engine.

Thumpstar offers the following Warranties depending on where you purchased the motorcycle and who you purchased it from.

- 30 Days Parts Warranty
- Dealer Extended 6 Months Parts Warranty
- Dealer Extended 6 Months Parts and Labour Warranty

To claim on this Warranty we will need the following “Claim Information” emailed to support@thumpstar.com.au or fill out below form.

- Picture of the motorcycle
- Picture of the problem
- Picture of the VIN number
- If it is a engine fault then we require a photo of the engine number
- Description of the problem

Standard 30 Days Parts Warranty

Thumpstar offers a 30 day parts only warranty to every customer who assembles or has another person assemble the motorcycle.

Dealer Extended 6 Month PARTS Warranty

Thumpstar will offer an extended 6 months parts warranty for any customer who pays the extra \$250 for one of our certified dealers or service agents assemble the motorcycle,

Dealer Extended 6 Month Parts and Labour Warranty

If you would like a full parts and labour warranty in any area of Australia you will need to purchase your motorcycle through one of our certified dealers and negotiate the labour with them before purchase.

Problems outside of Warranty Period

If your motorcycle has a problem outside of the warranty period, please send us the claim information and we can offer factory cost price on parts, we are here to help.

Who pays the freight?

Online Purchase

If you purchased the motorcycle online, then you will need to return the faulty part back to where you purchased it from, if its a minor part then we will write it off and just replace the part for you. We will cover the cost of the freight back to you.

Dealer Purchase

If the motorcycle was purchased through a dealer then we first recommend sending us the “claim information” and we will recommend what to do, if we require the part back then you will need to return the part to the dealer and we will cover the cost of the part to either to you or to the dealer.

Serious risks involved in using any motorised vehicle, including but not limited to: serious physical injury and death. Thumpstar strongly recommends the use of safety equipment while riding. Appropriate safety equipment would include, but is not limited to ASNZ 1698 approved helmet, riding leathers, motorcycle gloves, body armour, knee pads/brace, and riding boots. It's the purchasers responsibility to make sure the instruction manual is followed before use, that this product is assembled by a qualified mechanic and to fully check the motorcycle before every ride for defects or potential defects, if any defects are found then the product should not be used until the defect has been repaired by a qualified mechanic, the purchaser shall use product at their own risk.

Thumpstar will not be held liable under any circumstance for incidental or consequential loss or damage or injury, due direct or indirect use of this product, including any malfunction or defect. This product is not a toy. This product is intended for experienced adult riders on a closed track. Thumpstar makes no claims as to the suitability of this bike for any specific purpose or user. The products on this site are designed for recreational use for a single rider with proper safety equipment. Thumpstar also recommends that any minors only use motorised vehicles under adult supervision and under the guardian's own discretion. Purchasers should check with their local authorities for area specific rules and regulations.

Adult guardian assumes all responsibilities associated with the use of these products by minors. It is not suitable for handicapped persons or persons with limited mental or physical capacities. Although there are no uniform legal age restrictions, Thumpstar recommends that only individuals of legal age use any of the motorised vehicles sold by us. Customers understand that the use of these products can cause injury or death to themselves or others. To reduce the risks of any such injuries we strongly recommend the use of the safety equipment such as an D.O.T, ANSI or Snell approved helmet and knee pads. The Buyer holds our company and its agents and affiliates harmless from any liability arising out of or relating to the use or ownership of any product. Buyer must obtain her/his own insurance. Purchaser fully accepts responsibility & releases the seller for all & any personal injuries, fatal injuries, any losses, costs, and damages incurred

as a result of Purchaser's operation of this item. Purchaser is solely responsible when permitting other riders to ride this item, and assumes all responsibility in event of damages, injuries or fatal injuries etc. Purchaser is responsible for understanding and obeying all local and state laws for operation of this product. Once purchaser submits payment this will serve as purchaser agreement to releasing seller of any and all responsibilities of item such as stated above. Before riding check your local states/cities vehicle codes for more information regarding laws. This product is for use on closed private tracks only.

By purchasing, you acknowledge that you have read and understood, and you agree, to the terms and conditions of this Agreement, and you represent that you are of legal age (age 18 or older) to enter this Agreement and become bound by its term.

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